



# SUZUKI MARINE

## Parts Book

DT 7.5 (1977-1979)

DT 9 (1977-1979)



1703 Hwy 35 So., Laurence Harbor, NJ 08879

**(732) 264-7176**

**(800) 338-0645 FAX (732) 264-2472**

[www.brownspoint.com](http://www.brownspoint.com)

**PREFACE**

This parts catalogue has been arranged to include all prior modification as the final edition.

No revised edition will be issued any more and be sure to make use of this in good keeping.

Upon receipt of this final edition, the old catalogue should be thrown away.

This parts catalogue covers the list of all service parts for SUZUKI DT2~DT9 (C, D, F).

**A. INSTRUCTIONS FOR QUOTING THE CATALOGUE**

**1. DIMENSIONS**

Dimensions of the parts in this catalogue are indicated in unit millimeters.

**2. ABBREVIATIONS**

Abbreviations used in this catalogue are as follows:

AR : As required	NT : Number of teeth
ASSY : Assembly	OPT : Optional
E.No. : Engine Number	OS : Over Size
F.No. : Frame Number	STD : Standard
d : Diameter of material	T : Thickness
ID : Inside diameter	US : Under size
OD : Outside diameter	W : Width
L : Length	S,L,UL,LL : Transom type

LH : Left hand side

RH : Right hand side

~100045 : Up to F.No.-100045

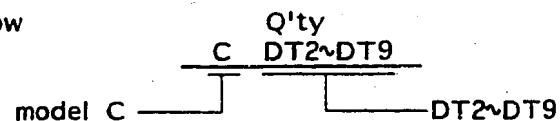
100046~ : From F.No.-100046

$\frac{12}{\text{ID}} \times \frac{34}{\text{OD}} \times \frac{5.6}{\text{T(or W,L)}}$  .....Figures in the description column show the dimensions of parts.

To 12340-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

From 12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

The number of letter shown below Q'ty indicate the MODEL NAME as shown right side.



**3. INNER PARTS OF ASSEMBLY**

Parts number that have a period (.) mark in front of the part description on a text page are separately serviced parts of the assembly.

**4. MODIFICATION NOTICE**

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

**5. NOTE**

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.  
When assembling, use "SUZUKI SERVICE MANUAL".

**6. SPECIFICATION CODE**

This catalogue contains the parts for the model designed for the following spec.;

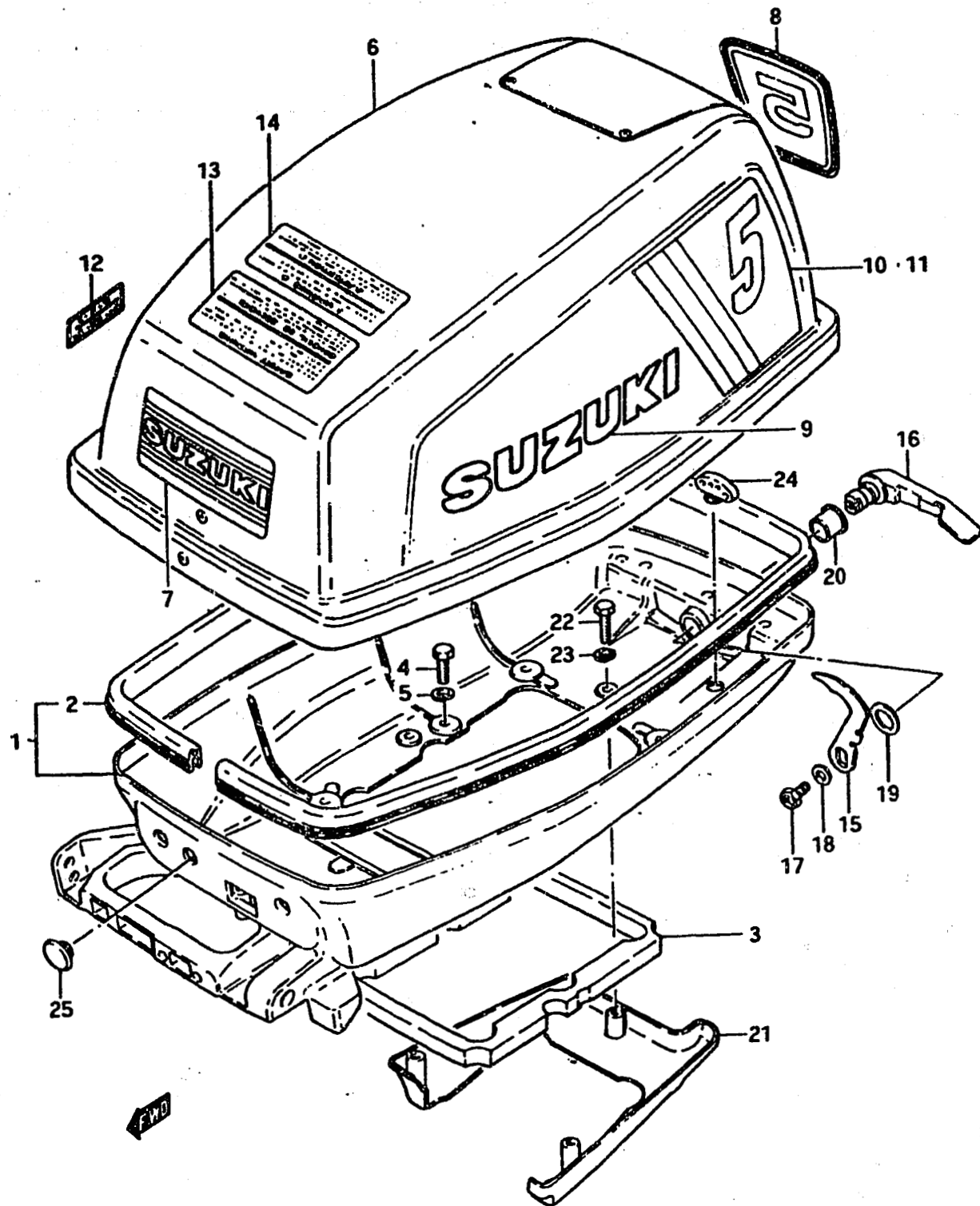
spec. code: DT2C (E1, E28), DT2D (E1), DT2F (E1), DT3.5F (E1, E16), DT4.5C (E1, E28), DT4D (E1), DT5D (E1, E3, E13), DT5F (E1, E3, E13), DT7.5C (E1, E13, E28), DT7.5D (E1, E13), DT7.5F (E1, E9, E13), DT9C (E1, E13, E28, E37), DT9D (E1, E13), DT9F (E1, E9, E13)

**7. SERIAL FRAME NUMBER**

C-10001~, D-10001~, F-10001~

FIG. 68

H - 9



21

FIG. 68 ENGINE COVER

Ref. No.	Part No.	Description	Qty		Remarks
			D	F	
21	61131-98500-01J	COVER, engine cover lower	1	1	
22-1	09100-06020	BOLT (6x20)	3	-	
22-2	03112-06209	SCREW	-	3	
23	09162-06001	LOCK WASHER	3	-	
24-1	61521-96000	HOLDER, shear pin	1	1	D:11φ
24-2	61521-98400	HOLDER, shear pin	-	1	D:15φ
25	37101-93301	CAP, engine lower	1	1	

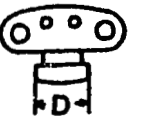


FIG.69

1 - 3

1

FIG.69 CYLINDER

Qty

Ref. No.	Part No.	Description	C	D	F	Remarks
1-1	09482-00095	SPARK PLUG	2	2	-	B-6HS,NGK from 09482-00048
1-2	09482-00088	SPARK PLUG (E28)	2	-	-	] BR-6HS,NGK
1-3	09482-00088	SPARK PLUG	-	-	2	
1-4	09482-00095	SPARK PLUG (E13)	-	-	2	B-6HS,NGK
2	11110-96001-01J	CYLINDER HEAD	1	1	1	
3	11141-96110	GASKET, cylinder head	1	1	1	51φ
4	01107-08358	BOLT	8	8	8	
5	08322-11088	WASHER	8	8	8	
6	08321-21088	LOCK WASHER	8	8	8	
7-1	11300-96811-01J	CYLINDER/CRANKCASE ASSY	1	-	-	~DT7.5C-13502 ~DT9C-12131
7-2	11300-96813-01J	CYLINDER/CRANKCASE ASSY	1	1	-	from 11300-96812-01J
7-3	11300-96814-01J	CYLINDER/CRANKCASE ASSY	-	-	1	from 11300-96813-01J
8	04211-09109	·DOWEL PIN	2	2	2	
9-1	09100-06062	·BOLT	2	-	-	6x70 to 09100-06038
9-2	09100-06038	·BOLT	-	2	2	
10	09100-06063	·BOLT	2	2	2	6x45
11	08321-21068	·LOCK WASHER	4	4	4	
12	09280-52001	O RING, crankcase	1	1	1	ID:52.5,d:3
13	12411-98001	VALVE, read	2	2	2	from 12411-98000
14	12421-98002	STOPPER, read valve	2	2	2	
15	02112-04128	SCREW	6	6	6	
16	08321-21048	LOCK WASHER	6	6	6	
17	08322-21048	WASHER	6	6	6	
18	12431-98001	PLATE, read valve	2	2	2	
19	12441-96000	SEAT, valve	1	1	1	
20	02122-06128	SCREW	1	1	1	

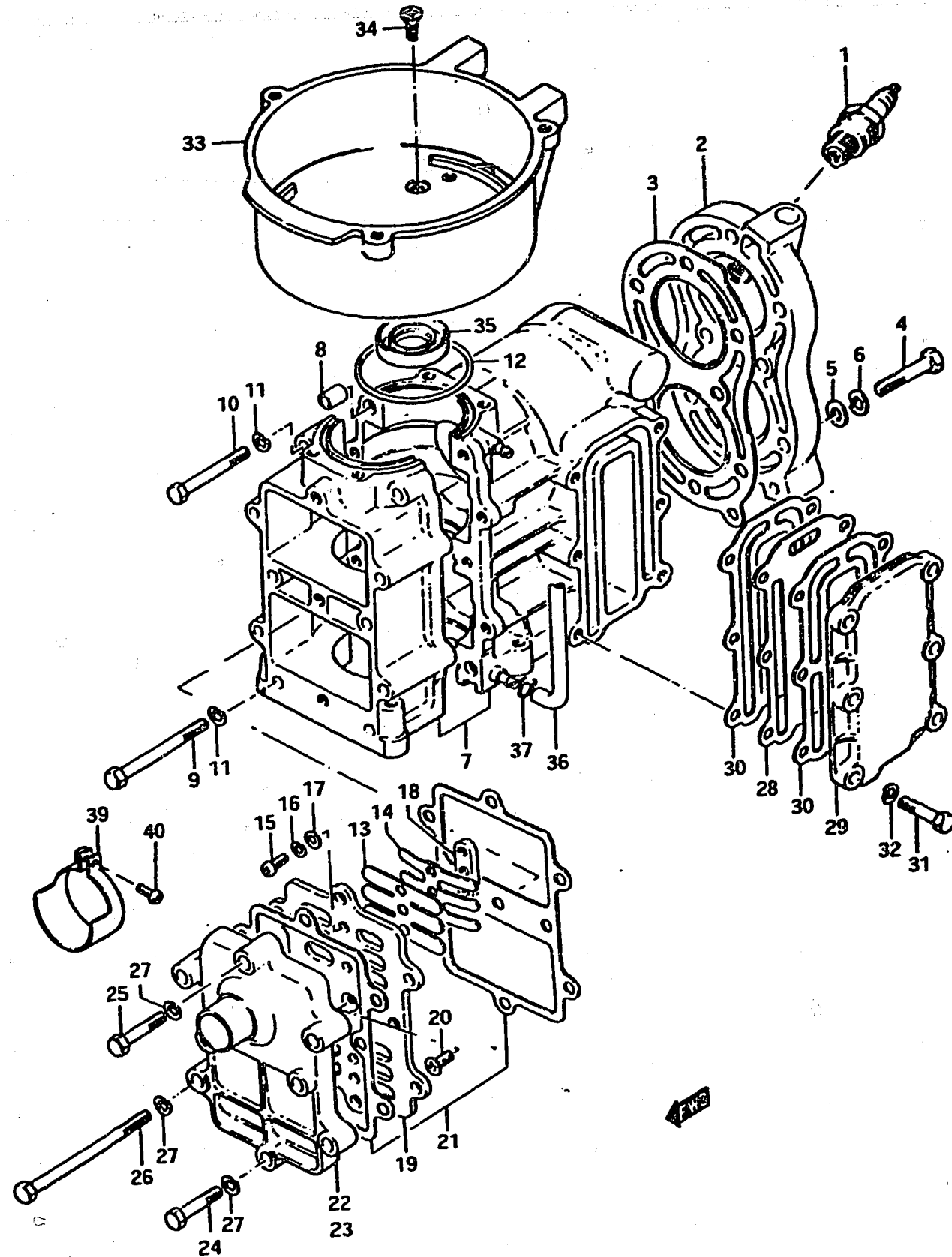
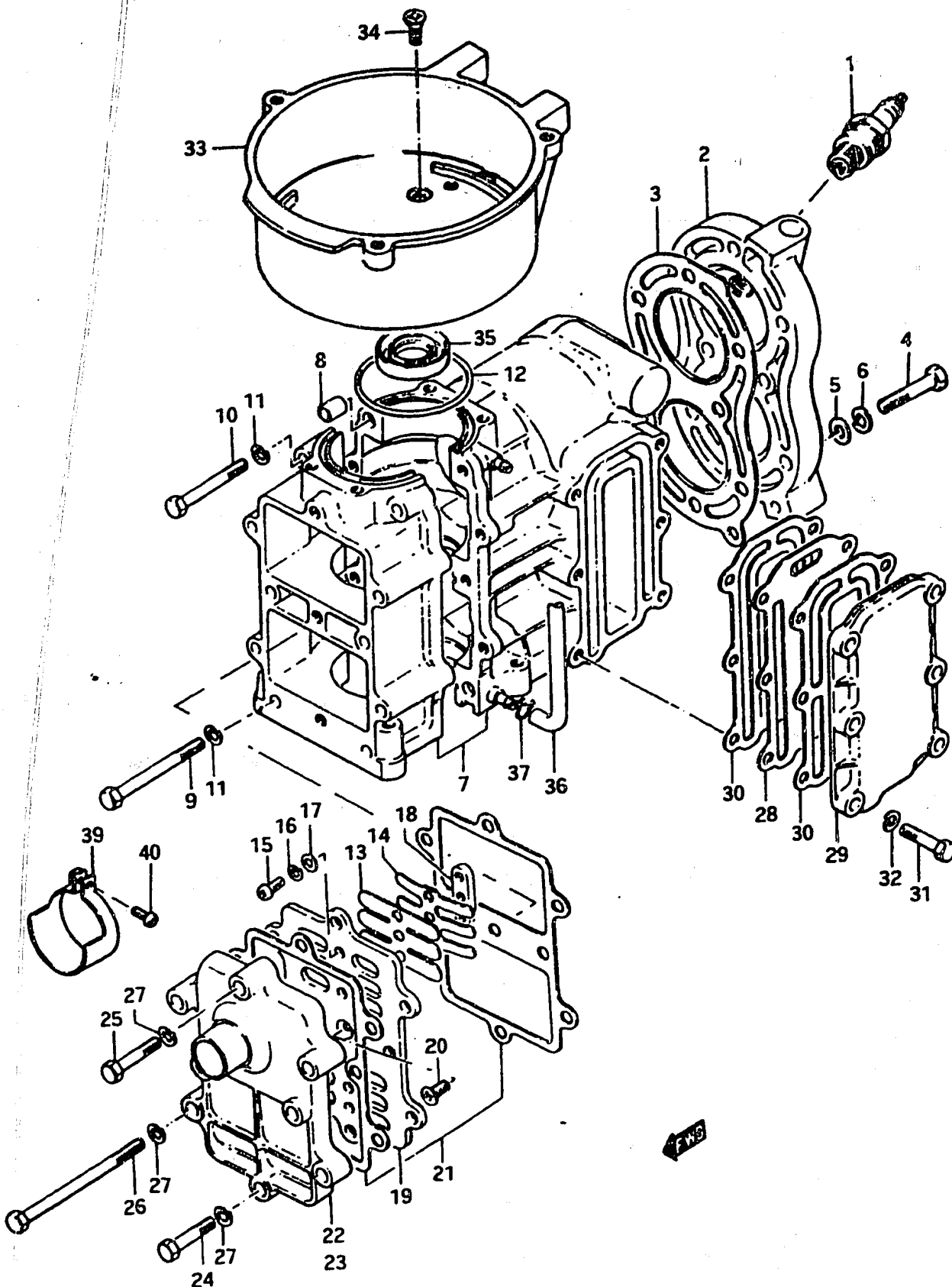


FIG. 69

I - 4

2

FIG. 69 CYLINDER



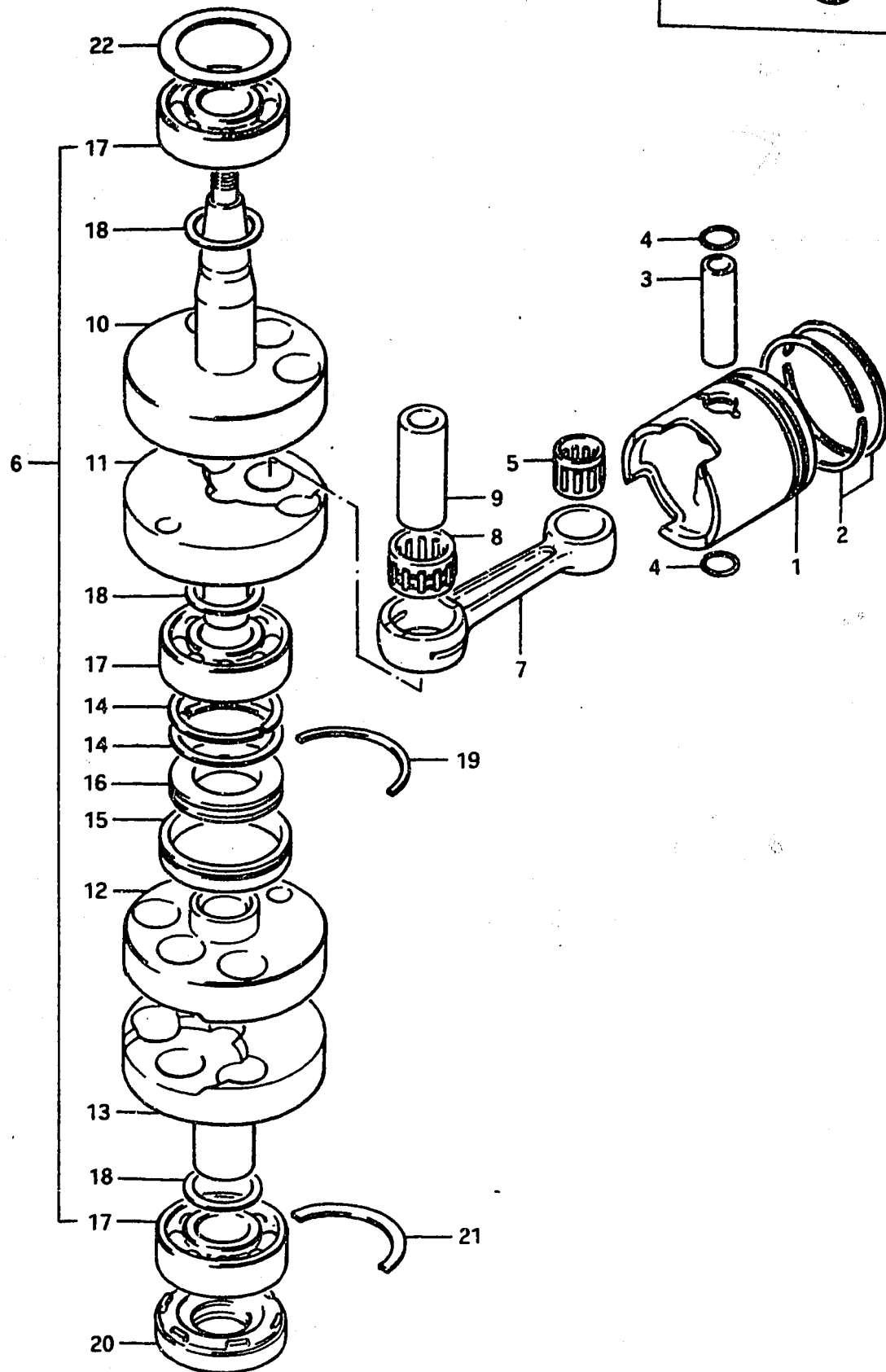
Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
21	12400-96806	GASKET SET, valve seat	1	1	1	
22-1	12481-96200-01J	CASE, inlet	1	1	-	DT7.5
22-2	12481-96201-01J	CASE, inlet	-	-	1	
23-1	12481-96000-01J	CASE, inlet	1	1	-	DT9
23-2	12481-96001-01J	CASE, inlet	-	-	1	
24	01107-06308	BOLT	1	1	1	
25	01107-06358	BOLT	1	1	1	
26	09100-06057	BOLT, crankcase	6	6	6	6x85
27	08321-21068	LOCK WASHER	8	8	8	
28	14131-96000	PLATE, exhaust cover	1	1	1	
29-1	14141-96000-01J	COVER, exhaust	1	1	-	from 14141-96000-01J
29-2	14141-96001-01J	COVER, exhaust	-	-	1	
30	14151-96000	GASKET, exhaust cover	2	2	2	
31	09100-06014	BOLT, exhaust cover (6x25)	6	6	6	
32	08321-21068	LOCK WASHER	6	6	6	
33-1	14311-96002-01J	CASE, magneto	1	-	-	from 14311-96003-01J
33-2	14311-96003-01J	CASE, magneto	-	1	1	
34	02122-06168	SCREW	4	4	4	
35	09283-20030	OIL SEAL, crankshaft upper	1	1	1	20x37x7 from 09283-20006
36	09343-03016	HOSE, lubrication	1	1	1	L:235→180 from 09343-03004
37	09401-06401	CLIP	2	2	2	to 09401-06403
38	09404-06415	CLAMP, magneto read cord	1	1	1	from 09404-06702
39	09402-41901	CLAMP, carburetor	1	1	1	from 09402-00225
40	02112-04128	SCREW	-	1	1	

FIG.70

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3

FIG.70 CRANKSHAFT

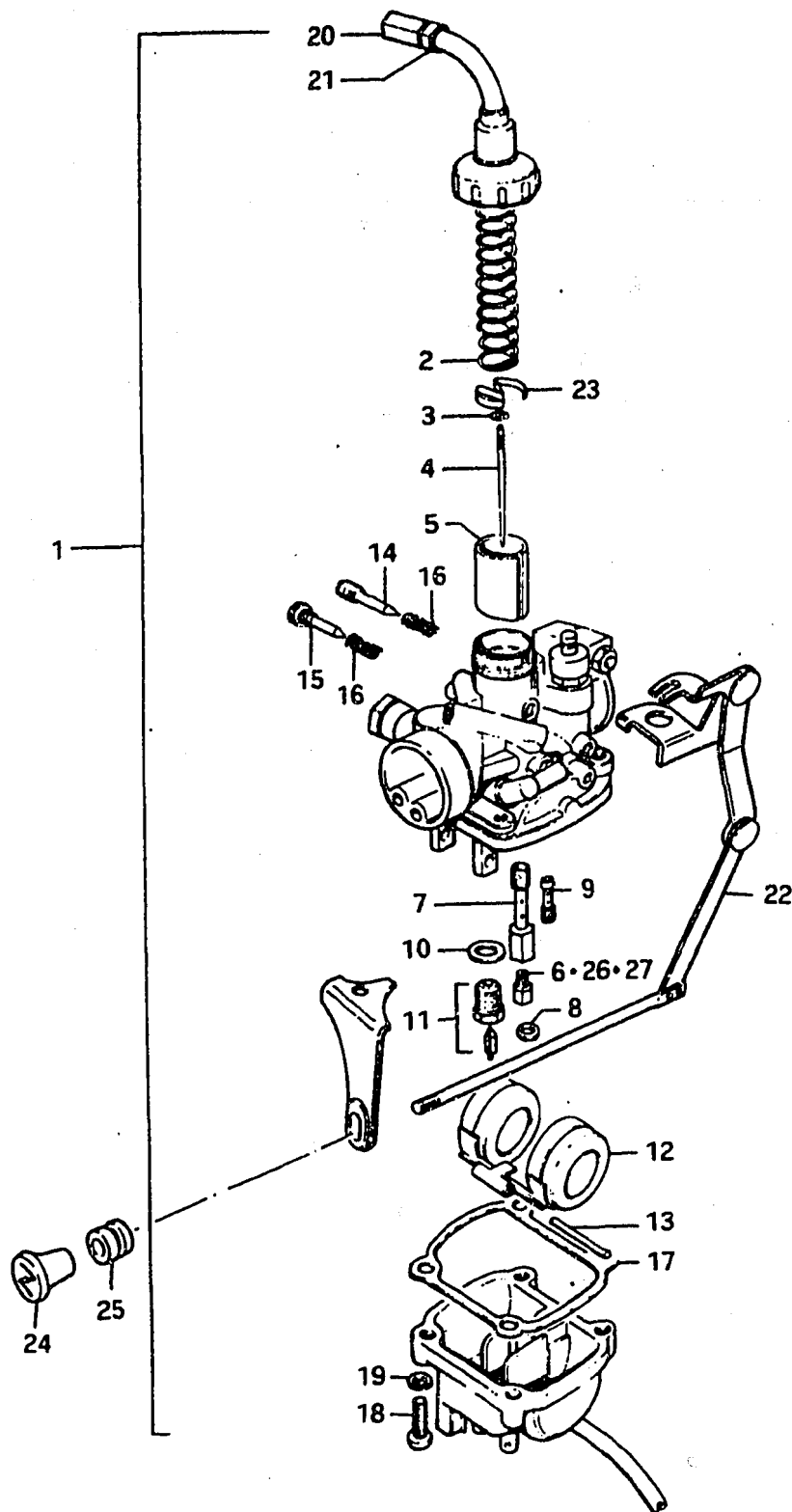


Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1-1	12110-96100	PISTON (STD) ~DT7.5C-13502, ~DT9C-12131	2	-	-	50 $\phi$ , to 12110-96101
1-2	12110-96101	PISTON (to 12110-96102)	2	2	2	for 11300-96813-01J
1-3	12110-96102	PISTON	-	-	2	
1-4	12110-96101-025	PISTON (to 12110-96102-025)	-	2	2	OS:0.25 OPT from 12110-96700
1-5	12110-96102-025	PISTON	-	-	2	
1-6	12110-96101-050	PISTON (to 12110-96102-050)	-	2	2	OS:0.50 OPT from 12110-96710
1-7	12110-96102-050	PISTON	-	-	2	
2-1	12140-99013	RING SET, piston (STD)	2	2	-	to 12140-99603
2-2	12140-99603	RING SET, piston	-	-	2	
2-3	12140-28630-025	RING SET, piston	-	2	2	OS:0.25 OPT from 12140-28750
2-4	12140-28630-050	RING SET, piston	-	2	2	OS:0.50 OPT from 12140-28640
3	12151-25000	PIN, piston	2	2	2	
4	09381-12001	CIRCLIP, piston pin	4	4	4	
5	09263-12003	BEARING, piston pin	2	2	2	12x16x14
6	12200-96823	CRANKSHAFT ASSY	1	1	1	from 12200-96821
7	12161-96000	•ROD, connecting	2	2	2	
8	09263-17005	•BEARING, crank pin	2	2	2	17x23x14
9	12211-96001	•PIN, crank	2	2	2	
10	12221-96001	•CRANKSHAFT, upper	1	1	1	
11-1	12231-96000	•WHEEL, upper middle crank	1	-	-	to 12231-96001
11-2	12231-96001	•WHEEL, upper middle crank	-	1	1	
12	12232-96000	•WHEEL, lower middle crank	1	1	1	
13-1	12240-96100	•CRANKSHAFT, lower	1	-	-	to 12240-96101
13-2	12240-96101	•CRANKSHAFT, lower	-	1	1	
14	12313-51010	•RING, seal	2	2	2	
15	12321-96000	•RETAINER, middle crankshaft	1	1	1	
16	12322-96000	•PACE, inner	1	1	1	
17	08113-62040	•BEARING	3	3	3	
18	08221-20285	•SHIM	3	-	-	T:0.5
19	09390-47005	RING, crank seal	1	1	1	
20	09283-20021	OIL SEAL, crankshaft lower	1	1	1	20x47x9.5
21	09390-47004	RING, thrust	1	1	1	
22	09160-35001	SHIM, crankshaft upper	AR(0~1)			35x46.5x0.5

FIG.71

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FIG.71 CARBURETOR (DT7.5)

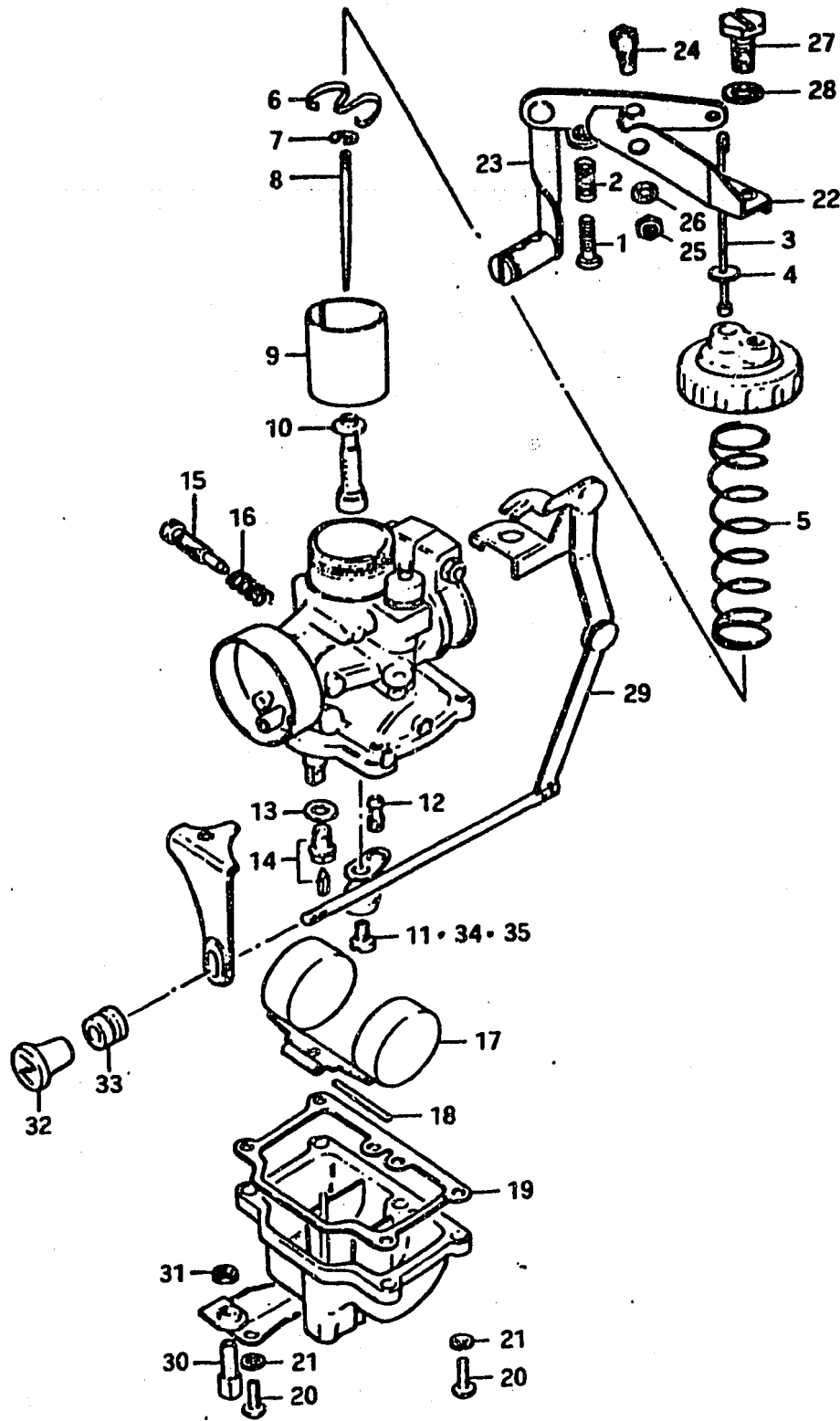


Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1-1	13200-96212	CARBURETOR ASSY	1	-	-	to 13200-96213
1-2	13200-96213	CARBURETOR ASSY	-	1	1	
2	13573-01010	•SPRING, throttle valve	1	1	1	
3	13394-12110	•CLIP, needle	1	1	1	
4	13383-19600	•NEEDLE, jet (3J2)	1	1	1	
5	13551-98012	•VALVE, throttle (CA:2.0)	1	1	1	
6	09491-36002	•JET, main (180)	1	1	1	
7	09494-00071	•NOZZLE, needle (E-1)	1	1	1	
8	13691-98010	•O RING, float chamber	1	1	1	
9	09492-20002	•JET, pilot (20)	1	1	1	
10	13392-01010	•GASKET, valve seat	1	1	1	
11	13370-96210	•VALVE ASSY, needle	1	1	1	
12	13252-02010	•FLOAT	1	1	1	
13	13254-35013	•PIN, float	1	1	1	from 13254-11010
14	13269-01010	•SCREW, pilot air	1	1	1	
15	13267-93600	•SCREW, throttle stop	1	1	1	
16	13268-95110	•SPRING, stop screw	2	2	2	
17	13251-98011	•GASKET, float chamber	1	1	1	
18	02111-04188	•SCREW	4	4	4	
19	08321-21048	•LOCK WASHER	4	4	4	
20	13577-98011	•ADJUSTER, throttle cable	1	1	1	
21	13661-03010	•NUT, adjusting	1	1	1	
22-1	13413-96211	•LEVER, starter	1	-	-	to 13413-96212
22-2	13413-96212	•LEVER, starter	-	1	1	
23	13581-01010	•SEAT, throttle valve spring	1	1	1	
24	13631-99002	•KNOB, starter	1	1	1	to 13631-93500
25	09305-04003	BUSHING, starter guide	1	1	1	
26	09491-34001	JET, main (170)	1	1	1	OPT
27	09491-38001	JET, main (190)	1	1	1	OPT

FIG.72 (I-7, 8) : DT9

FIG.72

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FIG.72 CARBURETOR (DT9)

Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
	13200-96114	CARBURETOR ASSY	1	-	-	to 13200-96115
	13200-96115	CARBURETOR ASSY	-	1	-	
	13200-96116	CARBURETOR ASSY	-	-	1	
1-1	13267-96110	•SCREW, throttle stop	1	-	-	to 13267-96111
1-2	13267-96111	•SCREW, throttle stop	-	1	1	
2-1	13268-99011	•SPRING, stop screw	1	-	-	to 13268-96110
2-2	13268-96110	•SPRING, stop screw	-	1	1	
3	13552-99010	•ROD, throttle	1	1	1	
4	13266-99010	•GASKET, throttle rod	1	1	1	
5	13573-96010	•SPRING, throttle valve	1	1	1	
6	13581-36600	•SEAT, throttle valve spring	1	1	1	
7	13394-12110	•CLIP, needle	1	1	1	
8	13383-96010	•NEEDLE, jet	1	1	1	
9	13551-96010	•VALVE, throttle (CA:1.5)	1	1	1	
10	09494-00086	•NOZZLE, needle	1	1	1	
11	09491-29001	•JET, main (145)	1	1	1	
12	09492-40004	•JET, pilot (40)	1	1	1	
13	13392-01010	•GASKET, valve seat	1	1	1	
14	13370-96010	•VALVE ASSY, needle	1	1	1	
15	13269-99010	•SCREW, pilot air	1	1	1	
16-1	13271-11010	•SPRING, air screw	1	-	-	to 13271-96110
16-2	13271-96110	•SPRING, air screw	-	1	1	
17	13252-08210	•FLOAT	1	1	1	
18	13254-35013	•PIN, float	1	1	1	
19	13251-99011	•GASKET, float chamber	1	1	1	
20	02112-04168	•SCREW	4	4	4	
21	08321-21048	•LOCK WASHER	4	4	4	

FIG.71 (I-6) : DT7.5



FIG.72

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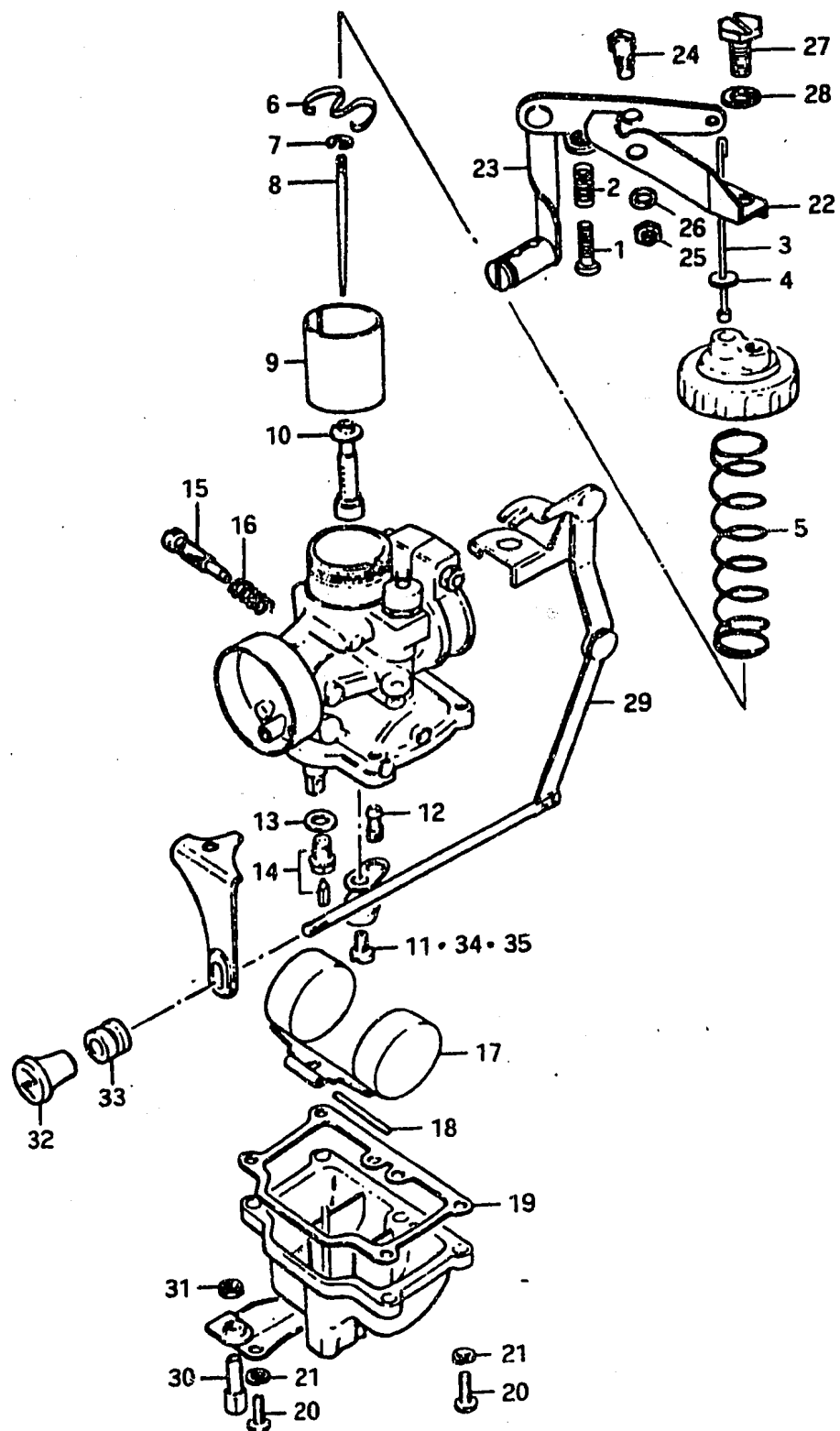


FIG.72 CARBURETOR (DT9)

Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
22-1	13565-96110	•ARM, throttle lever	1	-	-	to 13565-96111
22-2	13565-96111	•ARM, throttle lever	-	1	-	to 13565-93119
22-3	13565-96112	•ARM, throttle lever	-	-	1	
23-1	13564-96110	•LEVER, carburetor	1	-	-	to 13564-96111
23-2	13564-96111	•LEVER, carburetor to (13564-93113)+(13565-93119)	-	1	-	
24-1	13566-99011	•BOLT, lever pivot	1	-	-	to 13566-96110
24-2	13566-96110	•BOLT, lever pivot	-	1	-	
25-1	08310-11048	•NUT	1	-	-	
25-2	13567-96110	•NUT	-	1	-	
26	08321-21048	•LOCK WASHER	1	1	-	
27-1	13569-99011	•BOLT, arm	1	-	-	to 13569-96110
27-2	13569-96110	•BOLT, arm	-	1	1	
28	09162-06001	•LOCK WASHER	1	1	1	
29-1	13413-96011	•LEVER, starter	1	-	-	to 13413-96110
29-2	13413-96110	•LEVER, starter	-	1	1	
30	13577-22600	•ADJUSTER, throttle cable	2	2	2	
31	13661-03010	•NUT, adjusting	2	2	2	
32	13631-99002	KNOB, starter	1	1	1	to 13631-93500
33	09305-04003	BUSHING, starter guide	1	1	1	
34	09491-28005	JET, main (140)	1	1	1	OPT
35	09491-30004	JET, main (150)	1	1	1	OPT

FIG.71 (1-6) : DT7.5

FIG.73

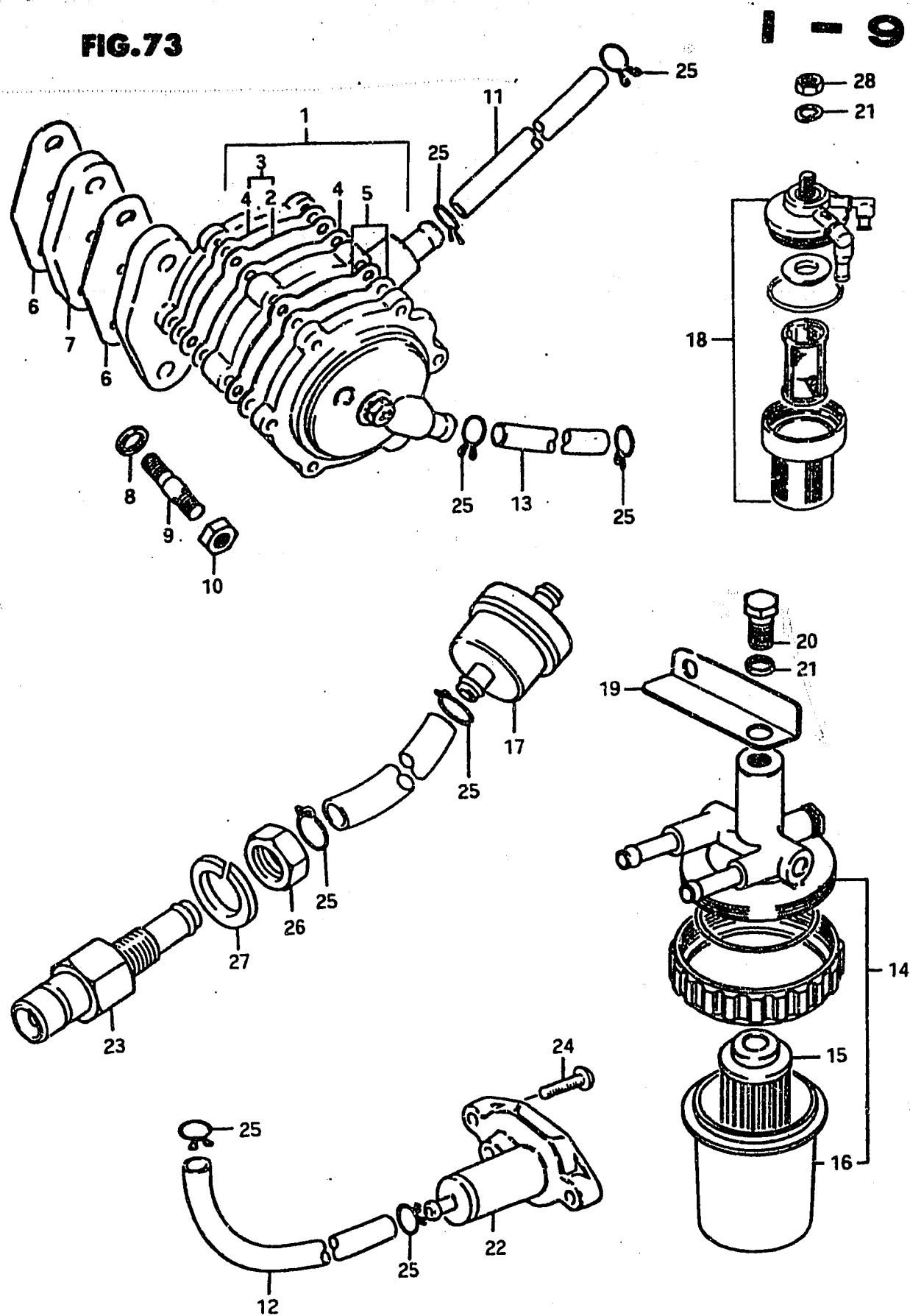


FIG.73 FUEL PUMP

Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1-1	15100-96001	PUMP ASSY, fuel	1	-	-	to 15100-96002
1-2	15100-96002	PUMP ASSY, fuel	-	1	-	to 15100-96004
1-3	15100-96004	PUMP ASSY, fuel	-	-	1	
2	15171-99701	·DIAPHRAGM	1	-	-	to 15170-99810
3-1	15170-99810	·DIAPHRAGM SET	-	1	-	Incl. Ref.No.2 and 4. to 15170-99811
3-2	15170-99811	·DIAPHRAGM SET	-	-	1	
4	15169-99701	·GASKET	2	-	-	to 15170-99810
5-1	15180-99810	·VALVE SET	-	1	-	
5-2	15180-99811	·VALVE SET	-	1	1	
6	15321-99700	GASKET, fuel pump	2	2	2	
7	15322-96000	INSULATOR, fuel pump	1	1	1	
8	08321-21068	LOCK WASHER	2	2	2	
9-1	01421-06258	STUD BOLT (DT9)	2	2	-	
9-2	01421-06308	STUD BOLT	-	-	2	
9-3	01421-06308	STUD BOLT (DT7.5)	2	2	2	
10	08310-11068	NUT	2	2	2	
11-1	09343-05135	HOSE (pump to carburetor)	1	1	1	L:180+150 to 09343-05137
11-2	09343-05137	HOSE (pump to carburetor)	-	-	1	L:500+150
12-1	09343-05135	HOSE (connector to filter) to 09343-05137	1	1	1	L:180+135
12-2	09343-05137	HOSE (connector to filter)	-	-	1	L:500+135
12-3	09343-05152	HOSE (connector to filter) to 09343-05137	-	-	1	E13, L:215
13-1	09343-05135	HOSE (filter to pump)	1	1	1	L:180+90 to 09343-05137
13-2	09343-05137	HOSE (filter to pump)	-	-	1	L:500+90

FIG.73

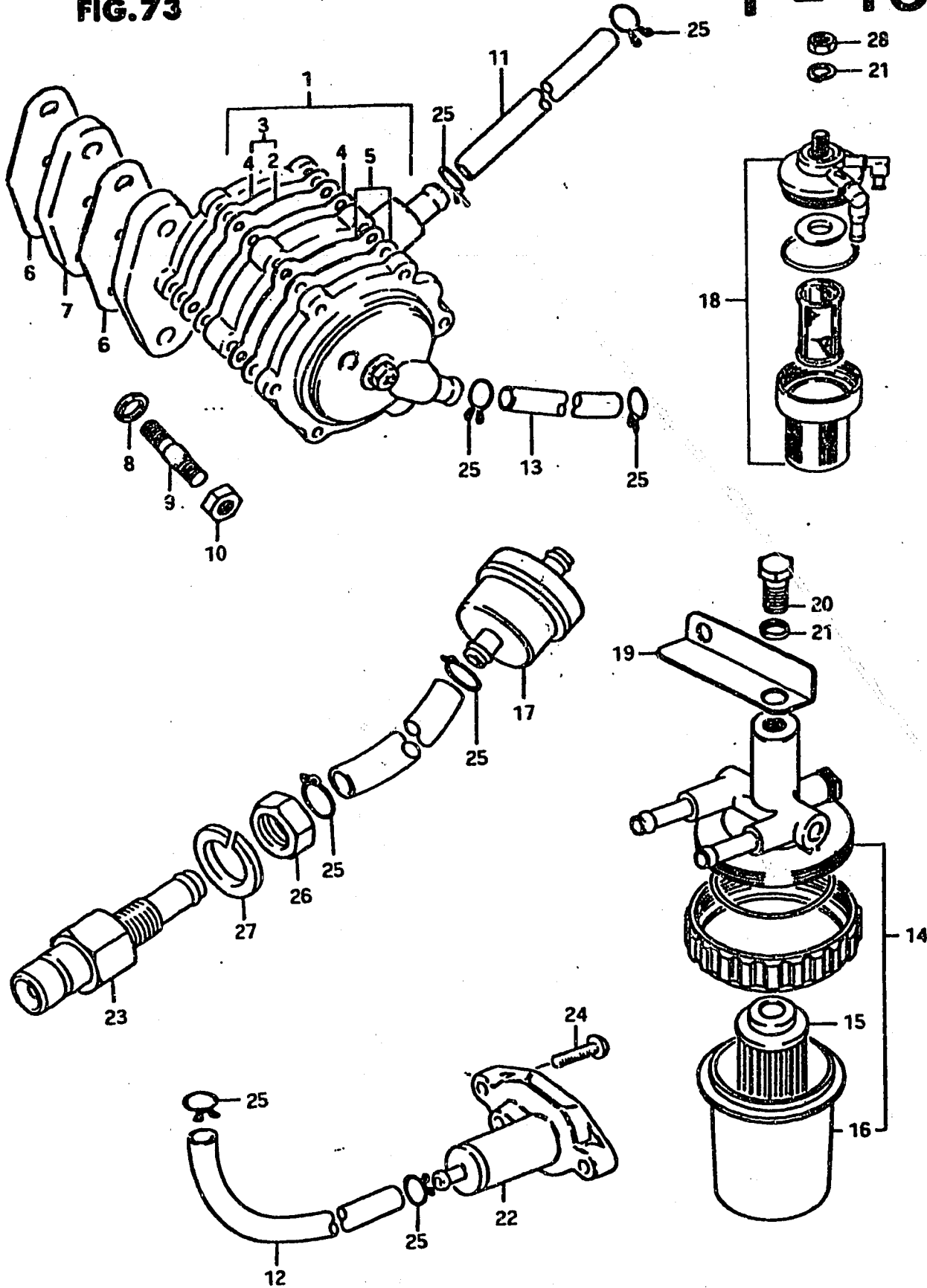
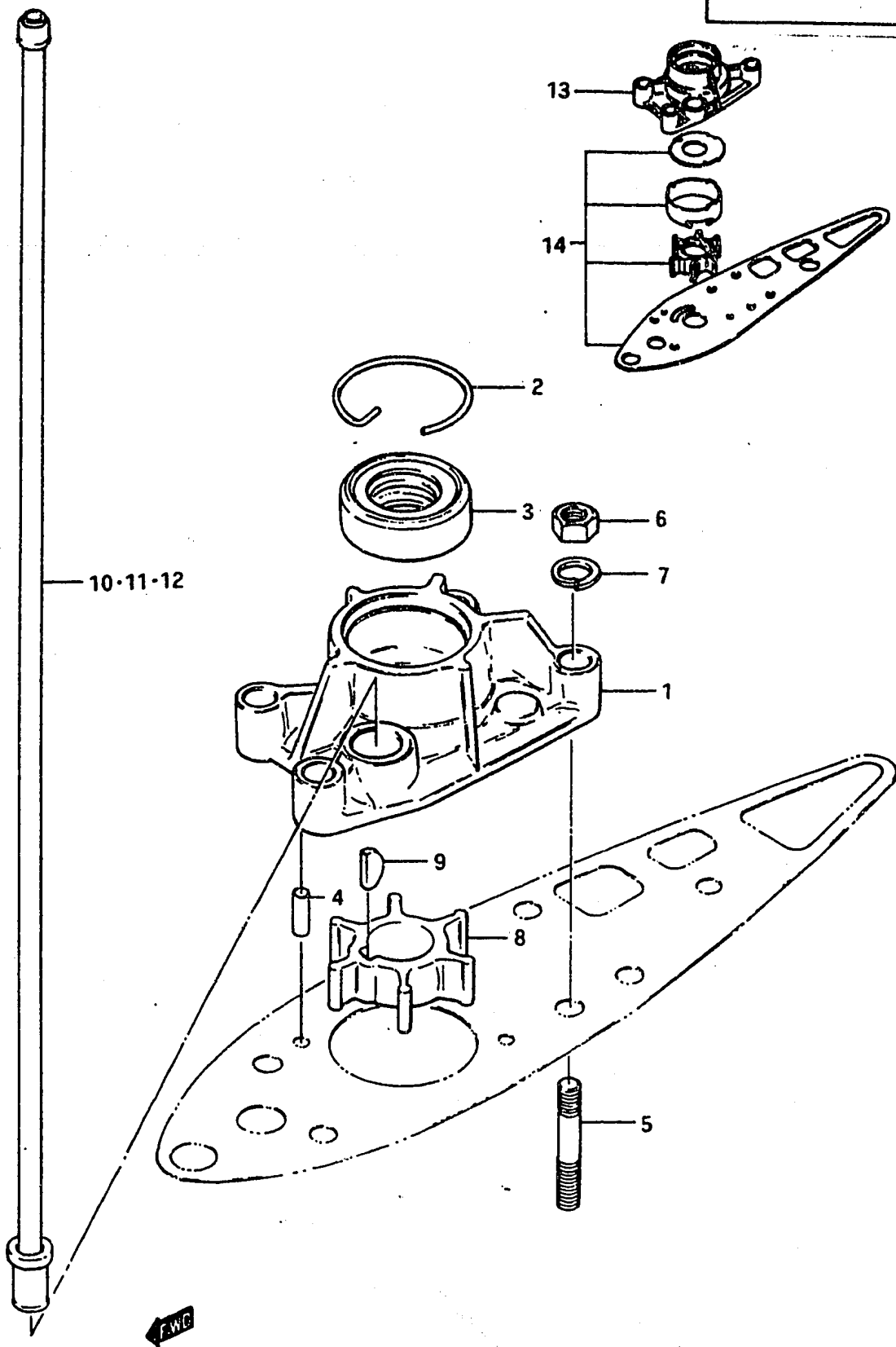


FIG.73 FUEL PUMP

Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
14	15410-96100	FILTER ASSY, fuel	1	1	(1)	(model F→E13)
15	15412-96100	·STRAINER	1	1	(1)	
16	15413-96100	·CUP	1	1	(1)	
17	15410-98500	FILTER ASSY, fuel	-	-	1	
18	15410-93400	FILTER ASSY, fuel	-	-	1	E13
19	15421-96100	BRACKET, fuel filter	1	1	(1)	(model F→E13)
20	01107-08128	BOLT	1	1	-	
21	08321-21088	LOCK WASHER	1	1	(1)	
22	65700-96811-01J	PLUG ASSY, fuel connector	1	1	-	
23-1	65720-98500	PLUG ASSY, fuel connector	-	-	1	to 65720-98501
23-2	65720-98501	PLUG ASSY, fuel connector	-	-	1	to 65720-98502
24-1	02112-05168	SCREW	2	-	-	
24-2	09125-05029	SCREW	-	2	-	
25	09401-08401	CLIP, fuel hose	4	6	6	to 09401-09402
26	08310-22108	NUT, fuel connector	-	-	1	
27	08321-21108	LOCK WASHER	-	-	1	
28	08310-12088	NUT	-	-	1	E13

FIG.74

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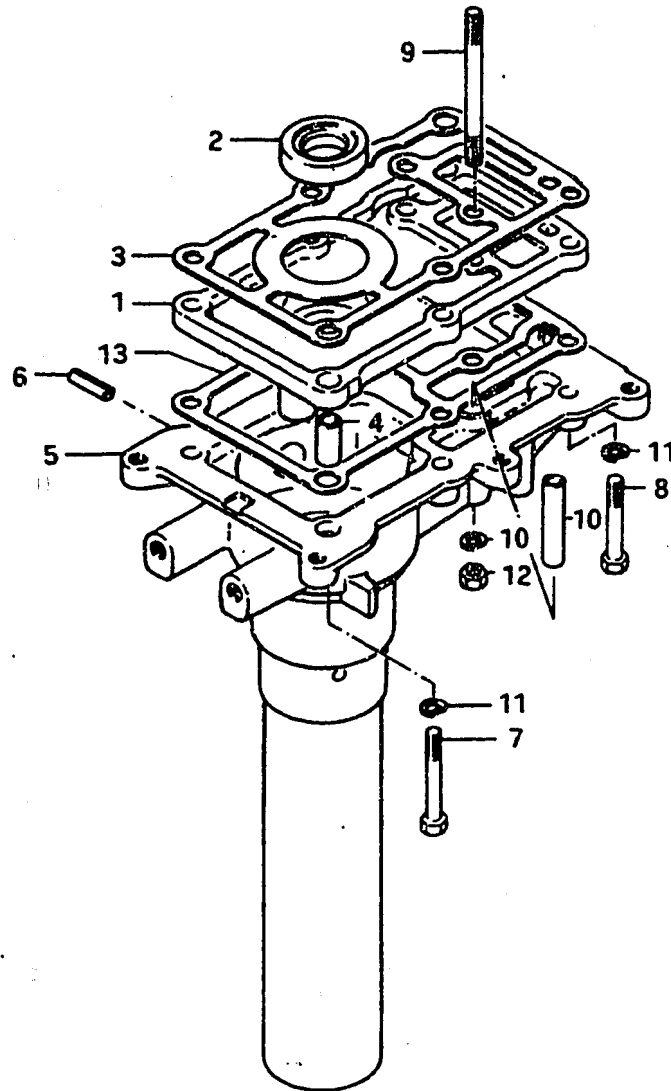
FIG.74 WATER PUMP

Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1	17411-96100	CASE, water pump	1	1	1	
2	09387-32001	CIRCLIP, oil seal	1	1	1	
3	09289-15001	OIL SEAL, pinion shaft	1	1	1	
4	09202-04008	DOWEL PIN	2	2	2	4x12
5	09108-06025	STUD BOLT, pump case	4	4	4	6x30
6	09140-06004	NUT, pump case	4	4	4	
7	09162-06001	LOCK WASHER, pump case	4	4	4	
8	17461-96100	IMPELLER, water pump	1	1	1	
9	09420-03002	KEY, impeller	1	1	1	
10	17561-96700	TUBE, water	1	1	1	S type, L:493.5
11	17561-96100	TUBE, warer	1	1	1	L type, L:646.5
12	17561-96710	TUBE, water	1	1	1	UL type, L:722.5
13	17411-96110	CASE, water pump	-	-	1	E9 (E1→OPT)
14	17400-96810	WATER PUMP KIT	-	-	1	

S type.....Transom 16"  
 L type.....Transom 22"  
 UL type.....Transom 25"

**FIG.75**

**1 - 12**



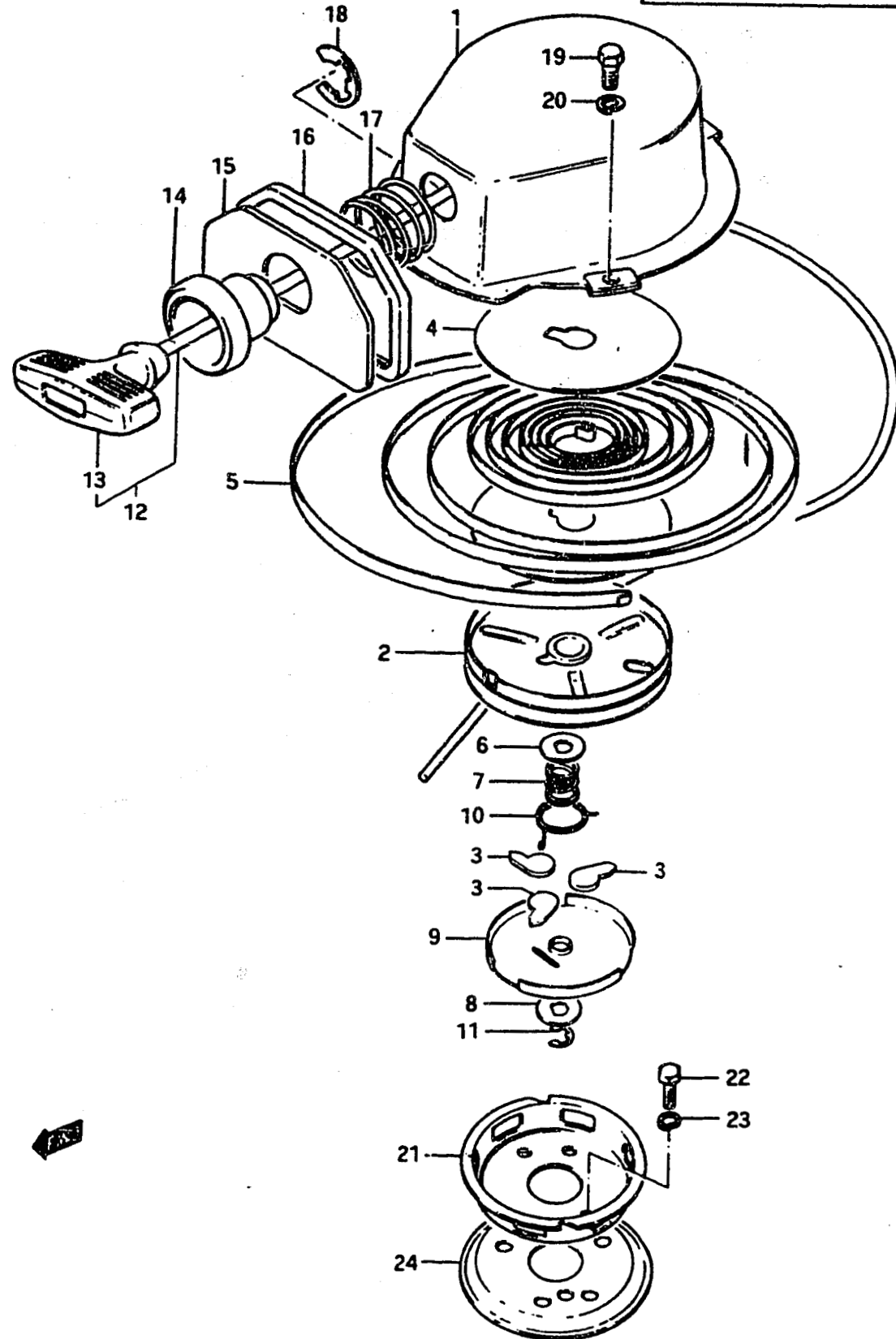
10

**FIG.75. ENGINE HOLDER**

Ref. No.	Part No.	Description	Qty			Remarks
			C	D	F	
1	17530-96100	HOLDER, water tube	1	1	1	Has holes of bypass.
2	09283-20022	OIL SEAL, water tube holder	1	1	1	20x35x9 to 09283-20035
3	17591-96000	GASKET, water tube holder	1	1	1	
4	09206-09003	DOWEL PIN	2	2	2	
5	51100-96001-01J	HOLDER, engine	1	1	1	
6	09205-05001	DOWEL PIN, clutch lever	1	1	1	
7	09100-06046	BOLT, engine holder (1)	2	2	2	6x45
8	09100-06035	BOLT, engine holder (2)	4	4	4	6x40
9	09108-06029	STUD BOLT, engine holder	2	2	2	6x65
10	09206-09005	PIN	2	2	2	
11	09162-06001	LOCK WASHER, engine holder	8	8	8	
12	09140-06004	NUT, engine holder	2	2	2	
13-1	51211-96000	GASKET, engine holder	1	1	1	to 51211-96001
13-2	51211-96001	GASKET, engine holder	-	-	1	

FIG.76

1 - 13



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FIG.76 STARTER

Ref. No.	Part No.	Description	Qty			Remarks
			C	D	F	
	18100-96001	STARTER ASSY, recoiling hand	1	1	-	to 18100-96002
	18100-96002	STARTER ASSY, recoiling hand	-	-	1	
1	18111-96001	•CASE, starter	1	1	1	
2	18121-98001	•DRUM, sheave	1	1	1	
3	18131-98001	•PAWL, drive	3	3	3	
4-1	18138-98000	•SPACER	2	2	-	to 18138-98001
4-2	18138-98001	•SPACER	-	-	2	
5	18142-98001	•SPRING, recoiling	1	1	1	
6	18143-98001	•WASHER, sheave drum	1	1	1	
7	18145-98001	•SPRING, pivot shaft	1	1	1	
8	18146-96000	•WASHER, drive plate	1	1	1	
9	18151-98002	•PLATE, drive	1	1	1	
10	18155-98000	•SPRING, return	1	1	1	
11	18163-98001	•CIRCLIP, drive plate	1	1	1	
12-1	18200-93820	•GRIP ASSY, starter	1	1	-	L:1220, to 18200-93821
12-2	18200-93821	•GRIP ASSY, starter	-	-	1	
13-1	18210-93000	•GRIP, starter	1	1	-	to 18210-93001
13-2	18210-93001	•GRIP, starter	-	-	1	
14	18181-96002	•GUIDE, rope	1	1	1	
15	18231-96000	•PLATE, guide	1	1	1	
16	18233-96000	•RUBBER, guide plate	1	1	1	
17	18236-96001	•SPRING, guide plate	1	1	1	
18	18241-96000	•CLIP, rope guide	1	1	1	
19	01107-06168	BOLT	3	3	3	
20	08321-21068	LOCK WASHER	3	3	3	
21	18411-96001	CUP, starter	1	1	1	3 thru holes(6.5φ)
22	01107-06168	BOLT	3	3	3	
23	08321-21068	LOCK WASHER	3	3	3	
24-1	32725-96000	INSULATOR, magneto	1	-	-	to 32725-96001
24-2	32725-96001	INSULATOR, magneto	-	1	1	

FIG.77

1 - 14

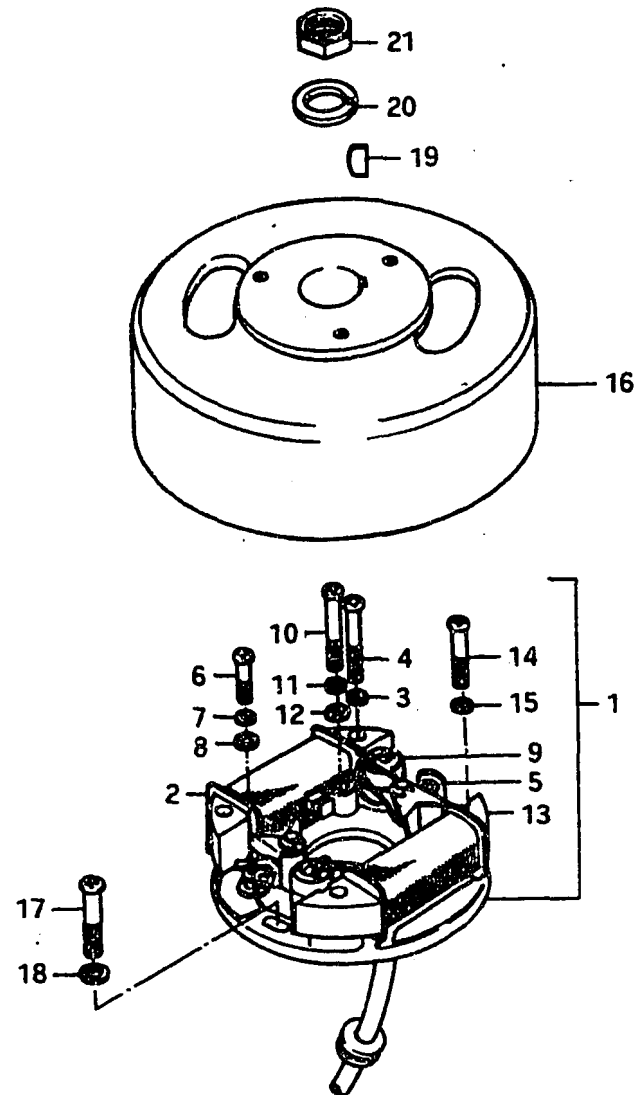


FIG.77 MAGNETO

Ref. No.	Part No.	Description	Q'ty			Remarks
			C	G	F	
	32100-96600	MAGNETO ASSY	1	-	-	
	32100-96601	MAGNETO ASSY	-	1	1	
1-1	32101-96601	•STATER ASSY	1	1	-	from 32101-96600
1-2	32101-96602	•STATER ASSY	-	-	1	from 32101-96601
2	32140-93600	••COIL, ignition	1	1	1	from 32140-93130
3	08321-21058	••LOCK WASHER	2	2	2	
4	02112-05308	••SCREW	2	2	2	
5-1	32260-97031	••POINT ASSY, contact	2	2	-	
5-2	32260-96030	••POINT ASSY, contact	-	-	2	from 32260-97031
6	02311-04108	••SCREW	2	2	2	
7	08321-21048	••LOCK WASHER	2	2	2	
8	08322-21048	••WASHER	2	2	2	
9	32341-97030	••CONDENSER	2	2	2	
10	02112-04208	••SCREW	2	2	2	
11	08321-21048	••LOCK WASHER	2	2	2	
12	08322-21048	••WASHER	2	2	2	
13	32120-93131	••COIL, lighting	1	1	1	
14	02112-05258	••SCREW	2	2	2	
15	08321-21058	••LOCK WASHER	2	2	2	
16-1	32102-96031	•ROTOR	1	1	-	to 32102-96032
16-2	32102-96032	•ROTOR (DT7.5D-12688~)	-	1	-	to 32102-96033
16-3	32102-96033	•ROTOR	-	-	1	
17	02112-05208	SCREW	2	2	2	
18	08322-21058	WASHER	2	2	2	
19	08341-31039	KEY	1	1	1	
20	09160-10035	WASHER	1	1	1	
21	08310-22108	NUT	1	1	1	

FIG.78

1 - 15

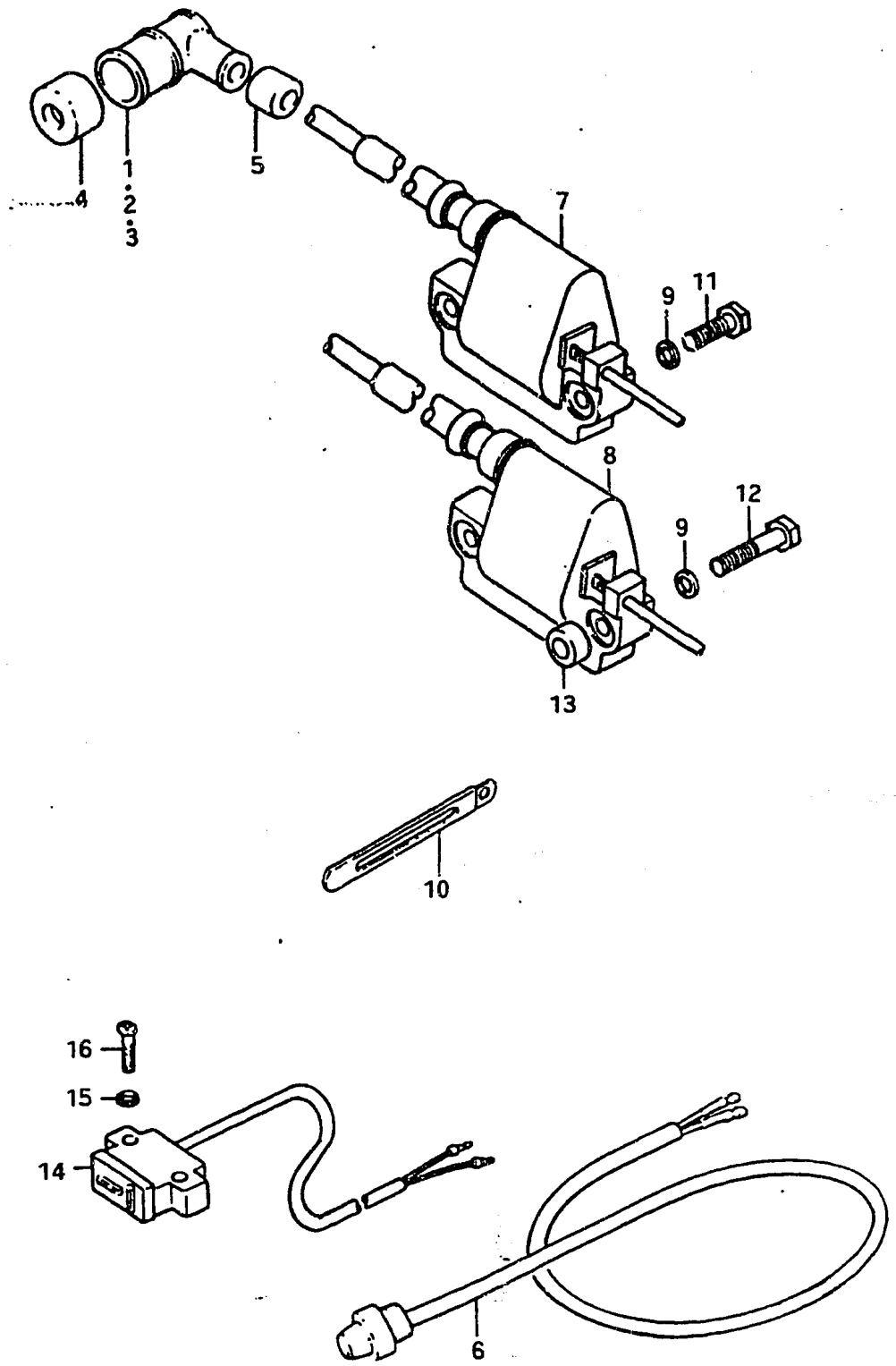


FIG.78 ELECTRICAL

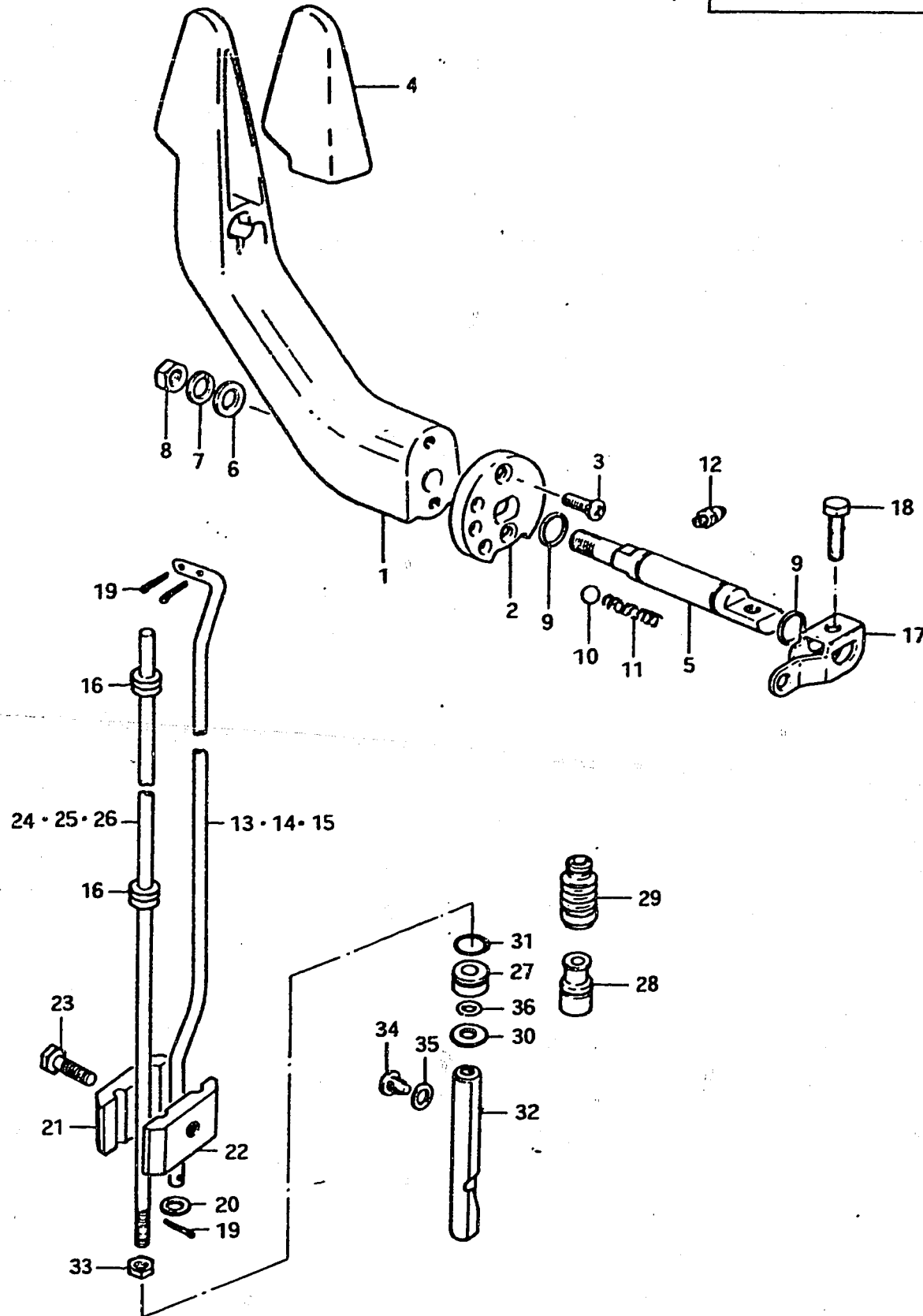
Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1	33510-28300	CAP, spark plug	2	-	-	
2-1	33510-22010	CAP, spark plug	2	-	-	E28
2-2	33510-22010	CAP, spark plug	-	2	2	
3	33510-41111	CAP, spark plug	-	-	2	E13, to 33510-95510
4	33541-98002	SEAL, spark plug	2	2	2	
5	33542-98000	SEAL, high tension cord	2	2	2	
6-1	37870-93112	SWITCH ASSY, engine stop	1	-	-	to 37870-93113
6-2	37800-93150	SWITCH ASSY, engine stop	-	1	1	from 37870-93113
7	33411-96130	COIL ASSY, ignition upper	1	1	1	
8	33412-96130	COIL ASSY, ignition lower	1	1	1	to 33411-98130
9	08321-21068	LOCK WASHER	4	4	4	
10	09404-06401	CLAMP	1	1	2	
11	01107-06258	BOLT	2	2	2	
12	01107-06358	BOLT	2	2	2	
13	09180-06030	SPACER, ignition coil lower	2	2	2	
14	39601-96711	SOCKET ASSY, lamp	1	-	-	
15	08322-21048	WASHER	2	-	-	
16	02112-04208	SCREW	2	-	-	



FIG.79

J - 2

FIG.79 CLUTCH LEVER



Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1-1	21111-93100-01J	LEVER, clutch	1	-	-	to 21111-93101-01J
1-2	21111-93101-01J	LEVER, clutch	1	1	-	to 21111-93102-01J
1-3	21111-93102-01J	LEVER, clutch	-	1	-	
1-4	21111-93103-01J	LEVER, clutch	-	-	1	from 21111-93102-01J
2	21112-93100	PLATE, clutch lever	1	1	1	
3	02122-04128	SCREW	2	2	2	
4	21141-96100	CAP, clutch lever	1	1	1	
5-1	21211-93100	SHAFT, clutch lever	1	1	-	L:72, to 21211-93101
5-2	21211-93101	SHAFT, clutch lever	-	-	1	
6	09160-08015	WASHER	1	1	1	
7	09162-08003	LOCK WASHER	1	1	1	
8	09140-08003	NUT	1	1	1	
9	09280-09003	O RING, clutch lever shaft	2	2	2	ID:8.8,d:1.9
10	09260-10003	BALL, clutch notch	1	1	1	
11	09440-07021	SPRING, clutch notch	1	1	1	
12	22511-99000	GREASE NIPPLE, clutch lever	1	1	1	
13	23111-99102	ROD, clutch	1	1	1	S type,L:407
14	23111-99202	ROD, clutch	1	1	1	L type,L:560
15	23111-99302	ROD, clutch	1	1	1	UL type,L:636
16	09305-06006	BUSHING, push rod	2	2	2	to 09305-06008
17	23211-99002	ARM, clutch	1	1	1	from 23211-99001
18	09100-06019	BOLT, clutch arm	1	1	1	6x16
19	09204-01001	COTTER PIN	3	3	3	OD:1.8,L:10
20	09160-06015	WASHER, clutch rod	1	1	1	6.5x11.5x0.8
21	23311-99001	CONNECTOR, clutch rod (1)	1	1	1	
22	23321-99001	CONNECTOR, clutch rod (2)	1	1	1	
23-1	09100-06019	BOLT, clutch rod	1	1	-	6x16
23-2	09100-06020	BOLT, clutch rod	-	1	1	6x20

FIG.79

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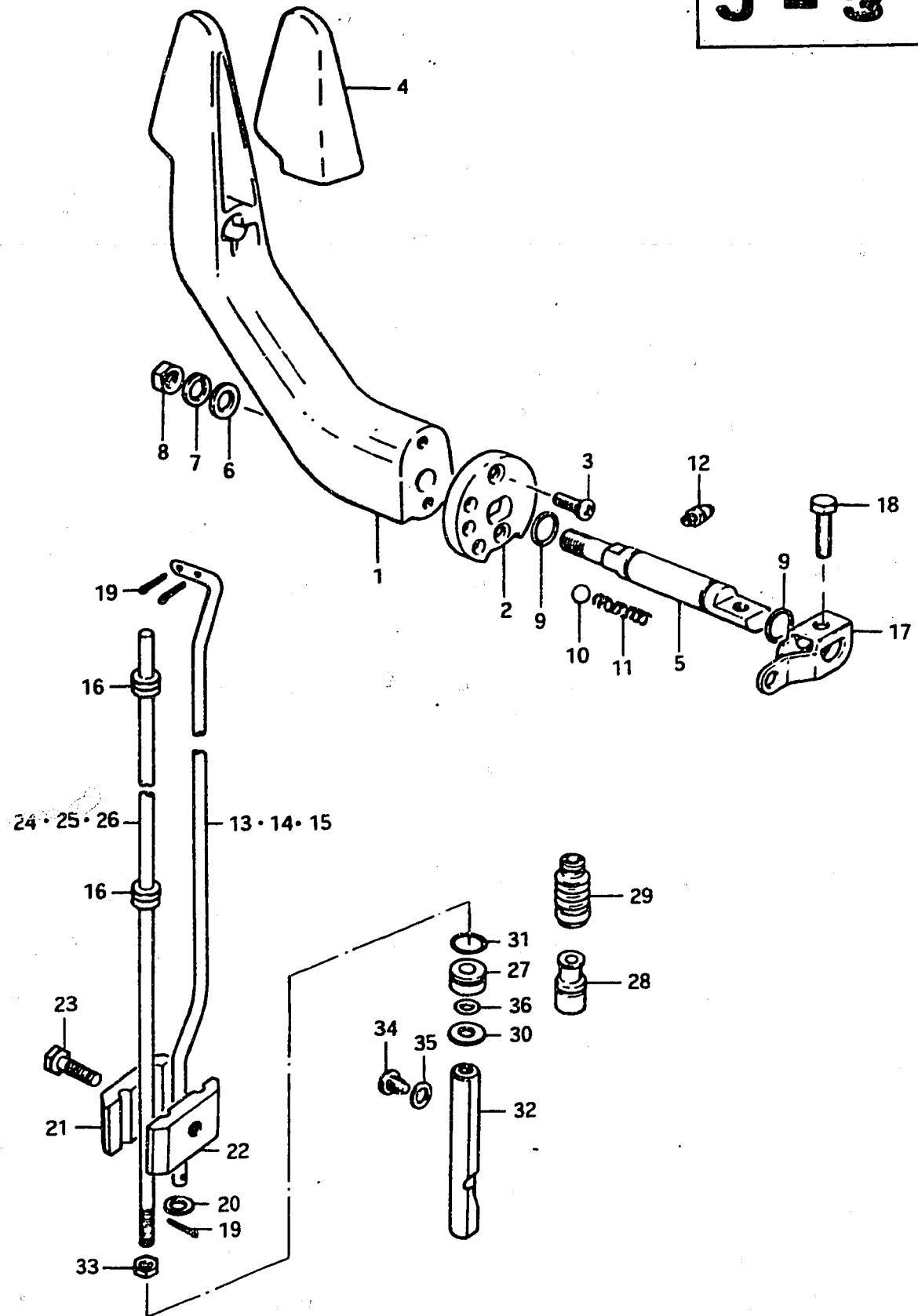


FIG.79 CLUTCH LEVER

Ref. No.	Part No.	Description	Qty			Remarks
			C	D	F	
24	25111-96700	ROD, shifting	1	1	1	S type, L:378
25	25111-96101	ROD, shifting	1	1	1	L type, L:531
26	25111-96710	ROD, shifting	1	1	1	UL type, L:607
27	25211-99004	GUIDE, shifting rod to (25211-99005) + (25222-93000)	1	1	1	
28	25211-99005	GUIDE, shifting rod	-	-	1	
29	25222-93000	BOOTS, shift rod	-	-	1	
30	08212-06151	WASHER, shifting rod guide	1	1	1	
31	09280-11001	O RING, shifting rod guide	1	1	1	ID:11,d:2.4
32	25311-93100	CAM, shifting	1	1	1	
33	08310-11068	NUT	1	1	1	
34	09139-06003	SCREW, shifting cam stopper	1	1	1	
35	09168-06002	GASKET, cam stopper screw	1	1	1	6.2x12x1.5
36	09280-06004	O RING, shifting rod	1	1	1	ID:5.8,d:3.5

FIG. 80

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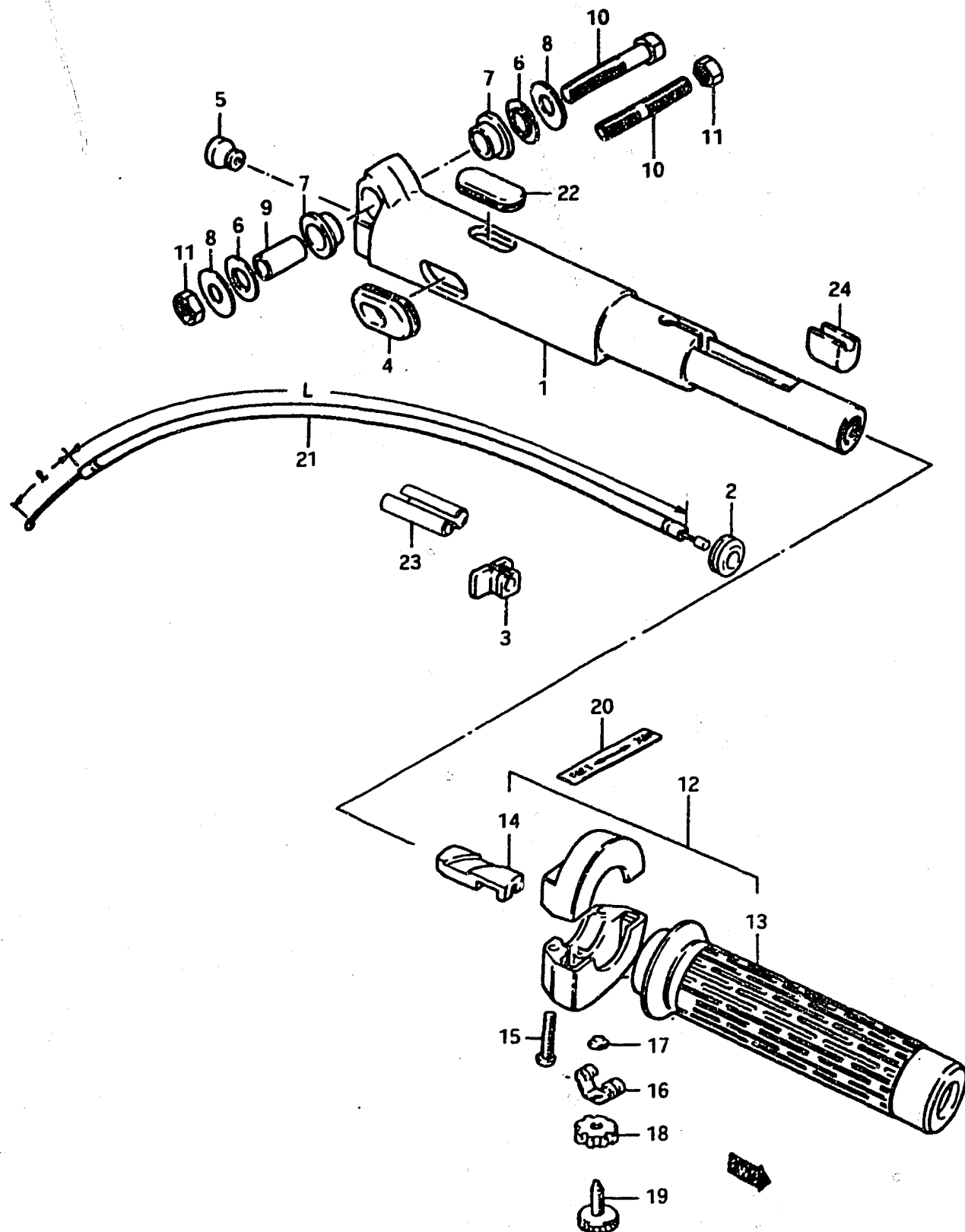


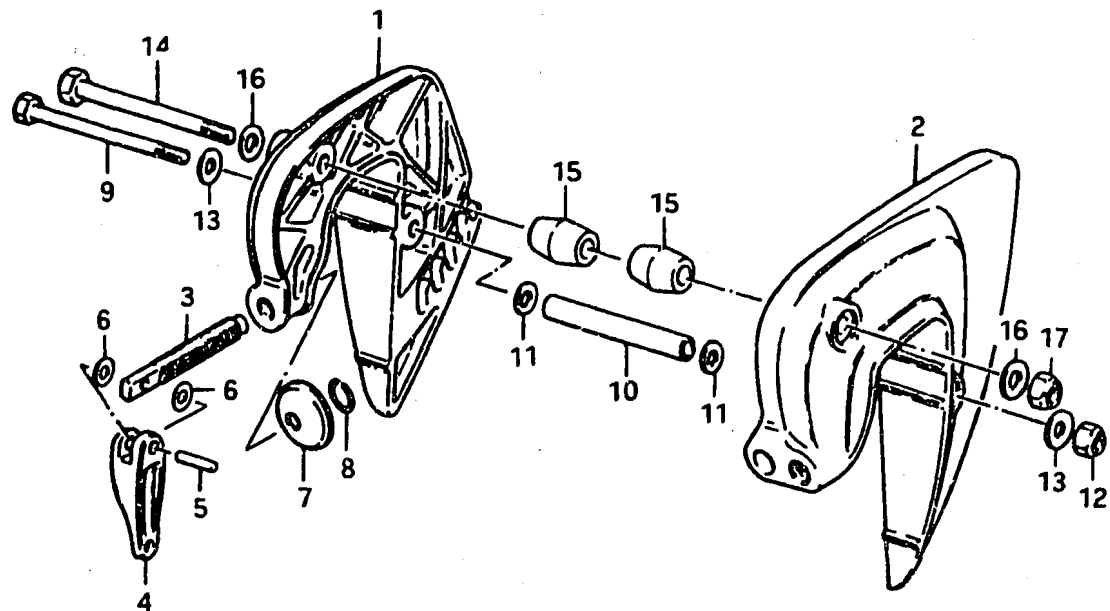
FIG. 80 HANDLE - GRIP

Ref. No.	Part No.	Description	Qty			Remarks
			C	D	F	
1	63111-96100-01J	HANDLE, tiller	1	1	1	
2	09309-06004	GROMMET, cable support	1	1	1	
3	63112-93103	GROMMET, stop switch	1	1	1	
4	63113-96000	GROMMET, throttle cable support	1	1	1	
5	09321-07001	CUSHION, handle rubber	2	2	2	
6	63321-99000	SEAT, handle rubber	2	2	2	
7	09305-12007	BUSHING, handle cushion	2	2	2	
8	09160-10041	WASHER, handle pivot	2	2	2	10.3x25x1.6
9	09303-10001	SPACER, handle pivot	1	1	1	10.5x12.5x24
10-1	09100-10091	BOLT, handle pivot	1	1	-	10x55
10-2	09108-10026	STUD BOLT, handle pivot	-	1	1	
11	09140-10017	NUT, handle	1	1	1	
12-1	63200-93101	GRIP ASSY, throttle	1	1	-	to 63200-93102
12-2	63200-93102	GRIP ASSY, throttle	-	-	1	to 63200-93103
12-3	63200-93103	GRIP ASSY, throttle	-	-	1	
13-1	63210-93101	·GRIP, throttle	1	1	1	to 63210-93102
13-2	63210-93102	·GRIP, throttle	-	-	1	
14	63214-93100	·PIECE, sliding	1	1	1	
15	63218-93100	·SCREW, cover	2	2	2	
16	63243-93101	SPRING	-	-	1	
17	63245-93100	PUSH NUT	-	-	1	
18	63242-93101	LOCK NUT	-	-	1	
19	63244-93101	SCREW	-	-	1	
20-1	63215-93100	MARK, handle grip	1	1	-	to 63215-93101
20-2	63215-93101	MARK, handle grip	-	-	1	
21-1	63610-96200	CABLE ASSY, throttle (DT7.5)	1	1	1	L:575,ℓ:98
21-2	63610-93100	CABLE ASSY, throttle (DT9)	1	1	-	L:420,ℓ:53.5
21-3	63610-96100	CABLE ASSY, throttle	-	-	1	
22	09250-08006	CAP, tiller handle	1	1	1	
23	09408-00001	CLIP, cable & switch cord	1	1	1	
24-1	63331-93100	CUSHION, handle	1	1	-	to 63331-93101
24-2	63331-93101	CUSHION, handle	-	-	1	

FIG.81

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FIG.81 CLAMP BRACKET

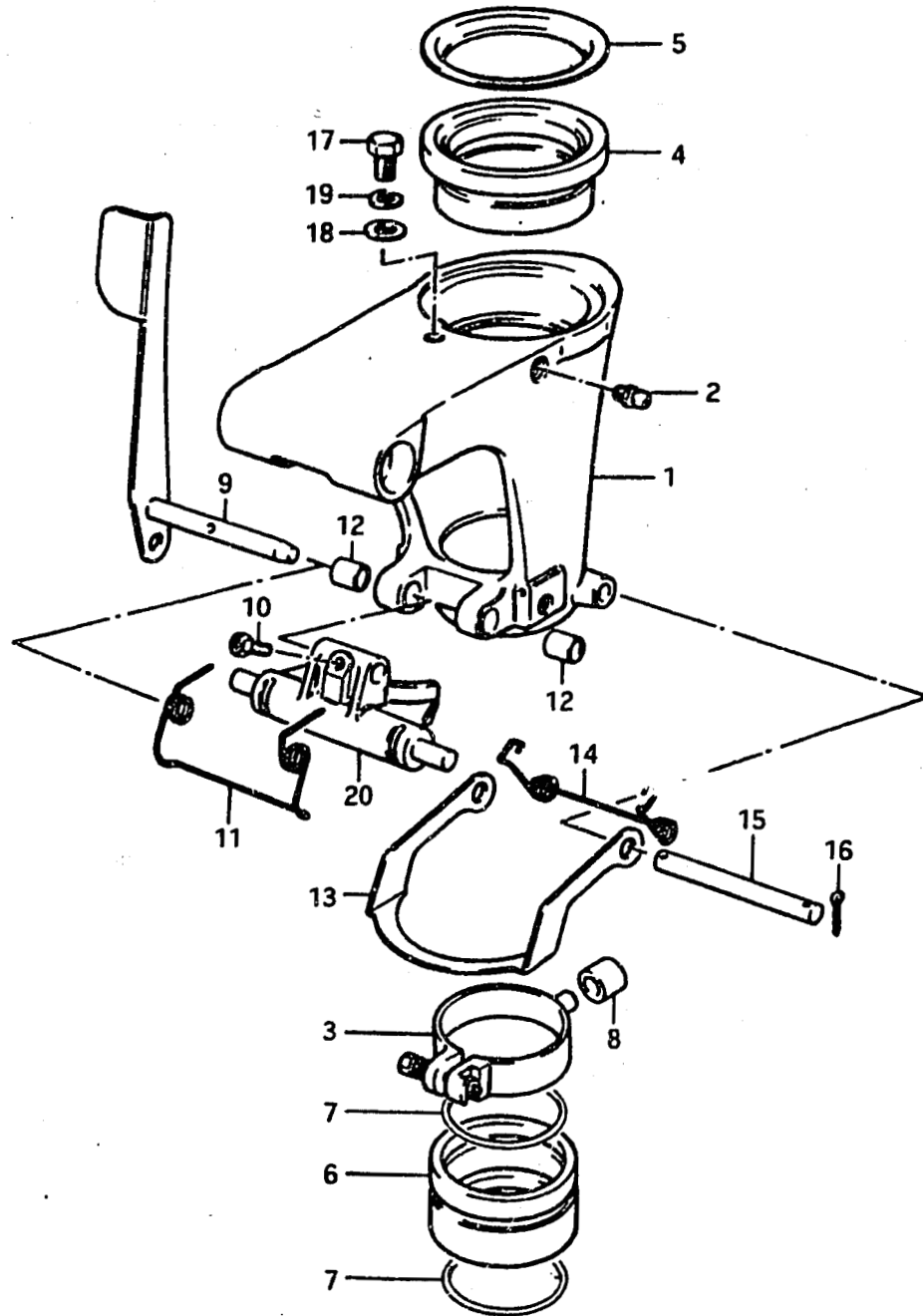


Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1	41111-96000-01J	BRACKET, clamp RH	1	1	1	
2	41121-96000-01J	BRACKET, clamp LH	1	1	1	
3	41211-99001	SCREW, clamp	2	2	2	
4	41212-99000-01J	HANDLE, clamp	2	2	2	
5	09205-05001	PIN, clamp handle	2	2	2	5.2x18 from 09209-05005
6	09181-05001	SHIM	AR(0~4)			5.2x13x0.1
7	41213-99001	PLATE, clamp	2	2	2	
8	09380-07001	RING, clamp plate	2	2	2	
9	09100-06068	BOLT, clamp shaft	1	1	1	6x150
10	09180-06007	SPACER, clamp shaft	1	1	1	6.5x10.5x85
11	08322-21068	WASHER	2	2	2	
12	09159-06015	NUT, clamp shaft	1	1	1	from 09159-06010
13	09160-06013	WASHER, clamp shaft	2	2	2	6.5x18x2
14	09100-08080	BOLT, swivel shaft	1	1	1	8x155
15	43321-96000	BUSHING, tilt friction	2	2	2	
16	08322-11088	WASHER	2	2	2	
17	09159-08018	NUT, swivel bracket	1	1	1	from 09159-08009

FIG. 82

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FIG. 82 SWIVEL BRACKET



Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1-1	43111-96002-01J	BRACKET, swivel	1	1	1	to 43111-96003-01J
1-2	43111-96003-01J	BRACKET, swivel	-	-	1	
2	22511-99000	GREASE NIPPLE	2	2	2	
3	43410-99001	ADJUSTER, steering	1	1	1	
4	43711-99002	BUSHING, steering upper	1	1	1	
5	43712-99001	PLATE, steering upper	1	1	1	
6	43721-96002	BUSHING, steering lower	1	1	1	
7	09280-50003	O RING, steering lower	2	2	2	ID:49.9,d:2.3
8-1	09300-11004	BUSHING, steering adjuster	1	-	-	11.8x22x11.8
8-2	09306-11003	BUSHING, steering adjuster	-	1	1	
9	45110-99000	LEVER, rack	1	1	1	
10	09139-05003	SCREW, rack lever	1	1	1	5x8
11	45211-96000	SPRING, rack lever	1	1	1	
12	09300-08005	BUSHING, rack lever	2	2	2	
13	45231-99401	ARM, reverse lock	1	1	1	
14	45212-99401	SPRING, reverse lock arm	1	1	1	
15	09200-08018	PIN, reverse lock arm	1	1	1	OD:8,L:89
16	09204-01001	COTTER PIN	2	2	2	OD:1.8,L:10
17	01107-08128	BOLT	1	1	1	
18	08322-11088	WASHER	1	1	1	
19	08321-31088	LOCK WASHER	1	1	1	
20	45411-99003	BLOCK, thrust	1	1	1	

FIG. 83

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FIG. 83 DRIVERSHAFT HOUSING

Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1	52101-99816-01J	HOUSING ASSY, driveshaft	1	1	1	S type
2	52101-99817-01J	HOUSING ASSY, driveshaft	1	1	1	L type
3	52101-99818-01J	HOUSING ASSY, driveshaft	1	1	1	UL type
4	09108-06007	•STUD BOLT, housing	4	4	4	6x25
5	09160-06015	•WASHER, housing	4	4	4	
6	09140-06004	•NUT, housing	4	4	4	
7	09280-50002	O RING, driveshaft housing	1	1	1	ID:50,d:3.1
8	52112-96100	GROMMET, driveshaft housing	1	1	1	
9	09250-36001	CAP, clutch adjusting hole	1	1	1	
10	53131-99000	COVER, stud bolt	1	1	1	

S type.....Transom 16"  
 L type.....Transom 22"  
 UL type.....Transom 25"

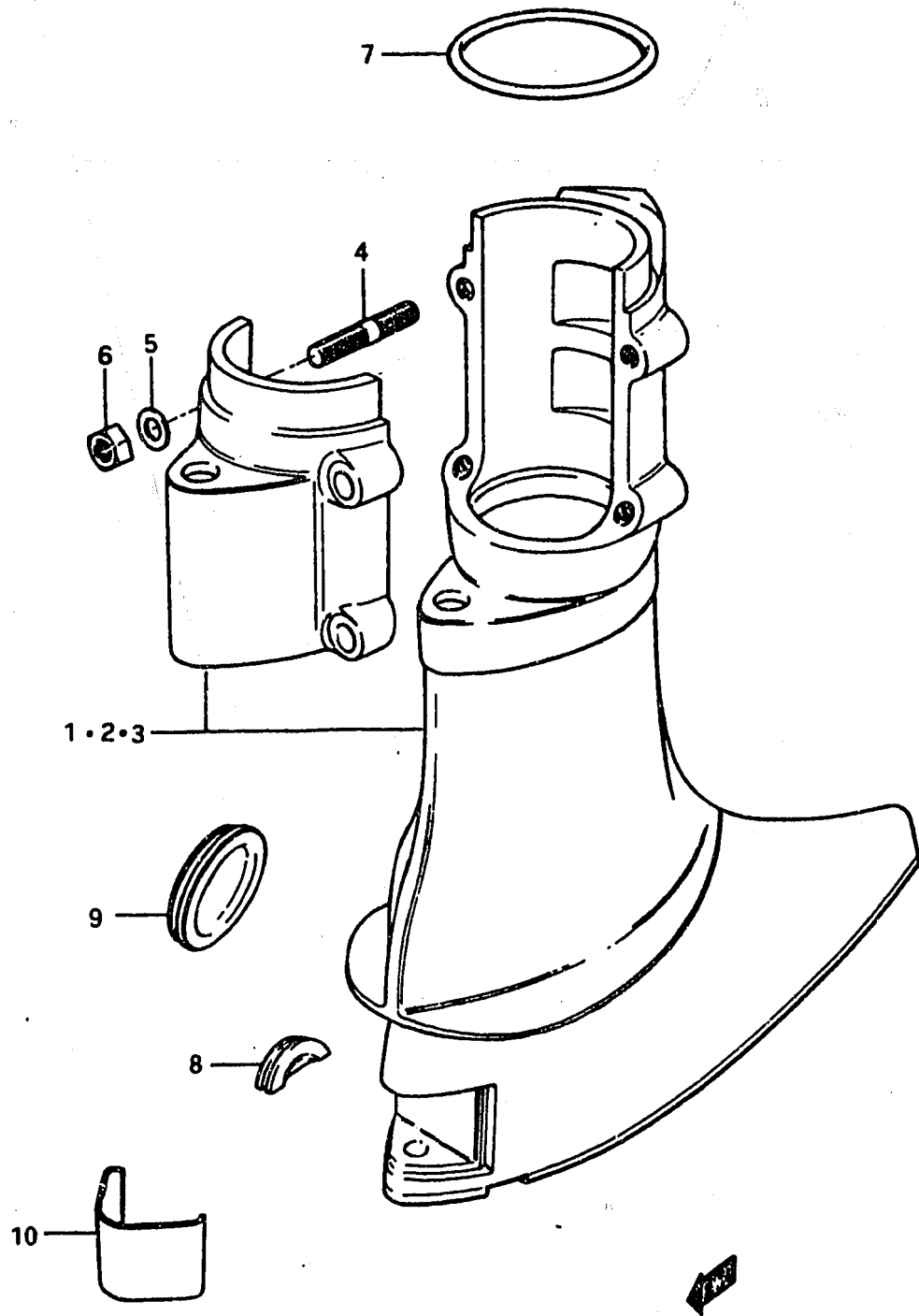
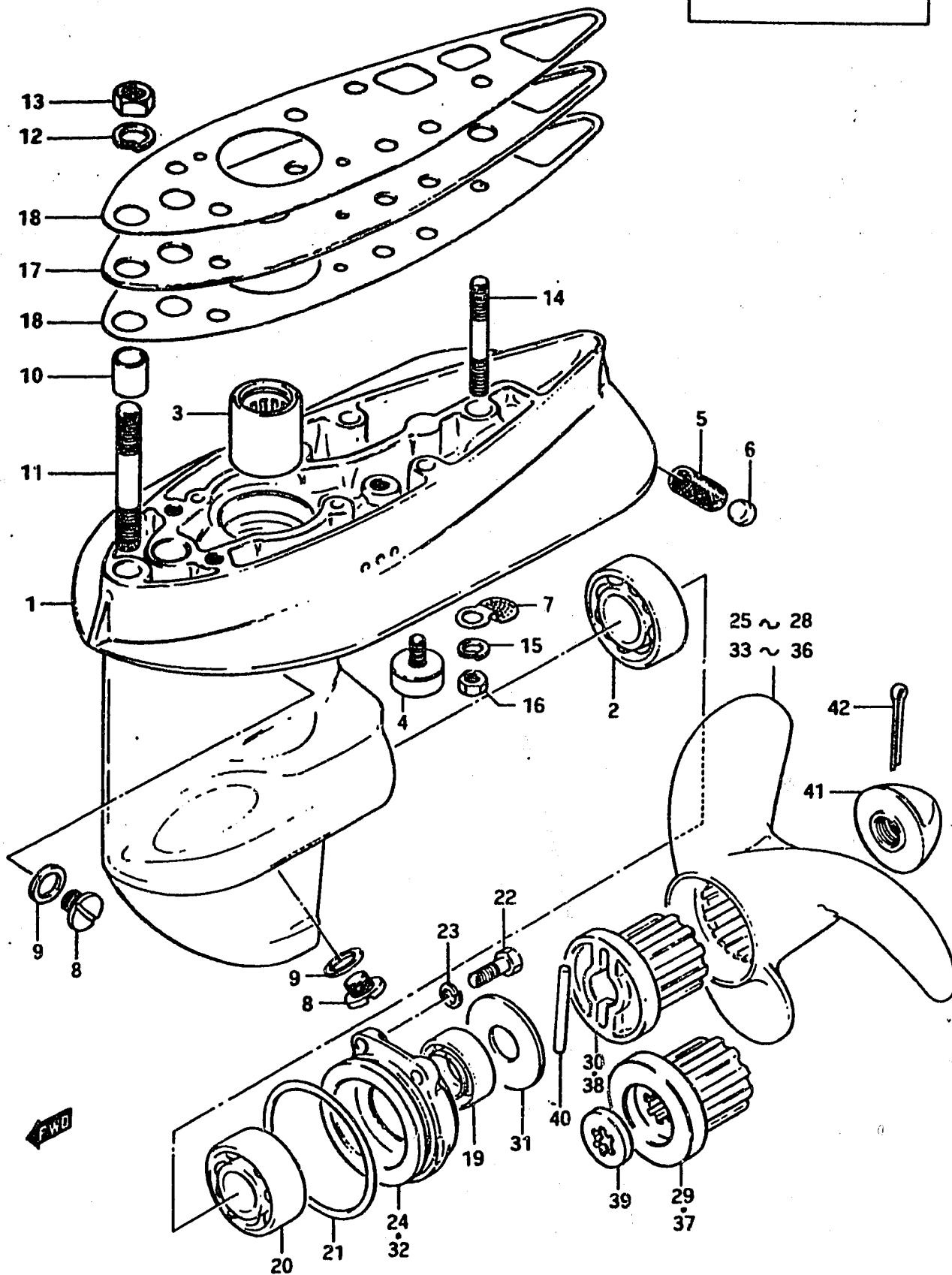


FIG.84

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Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1-1	55100-96810-01J	CASE ASSY, gear	1	1	-	to 55100-96811-01J
1-2	55100-96811-01J	CASE ASSY, gear	-	-	1	to 55100-96812-01J
2	08113-62050	•BEARING, propeller shaft	1	1	1	
3	09263-20019	•BEARING, pinion shaft	1	1	1	20x25x20
4-1	55321-93140	•ZINC, protection	1	1	1	
4-2	55321-93141	•ZINC, protection	-	-	1	from 55321-93140
5	17631-99000	FILTER, water	1	1	1	
6	09243-12001	PLUG, water filter	1	1	1	
7	17641-99000	COVER, water inlet	1	1	1	
8	09248-10003	PLUG, drain	2	2	2	
9	09168-10004	GASKET, drain plug	2	2	2	10x17x2, to 09168-10022
10	09205-11001	DOWEL PIN, gear case	1	1	1	
11	09108-08029	STUD BOLT, gear case (1)	1	1	1	8x40
12	09162-08003	LOCK WASHER, gear case (1)	1	1	1	
13	09140-08003	NUT, gear case (1)	1	1	1	
14	09108-06014	STUD BOLT, gear case (2)	3	3	3	6x40
15	09162-06001	LOCK WASHER, gear case (2)	3	3	3	
16	09140-06004	NUT, gear case (2)	3	3	3	
17	17471-96100	PLATE, pump case lower	1	1	1	
18	55311-96100	GASKET, gear case	2	2	2	
19	09289-17002	OIL SEAL, bearing housing	1	1	1	17x30x9
20	08113-63030	BEARING, propeller shaft	1	1	1	
21	09280-60002	O RING, bearing housing	1	1	1	ID:59.4,d:3.1
22	09100-06020	BOLT, bearing housing	3	3	3	6x20
23	09162-06001	LOCK WASHER, bearing housing	3	3	3	

FIG. 84

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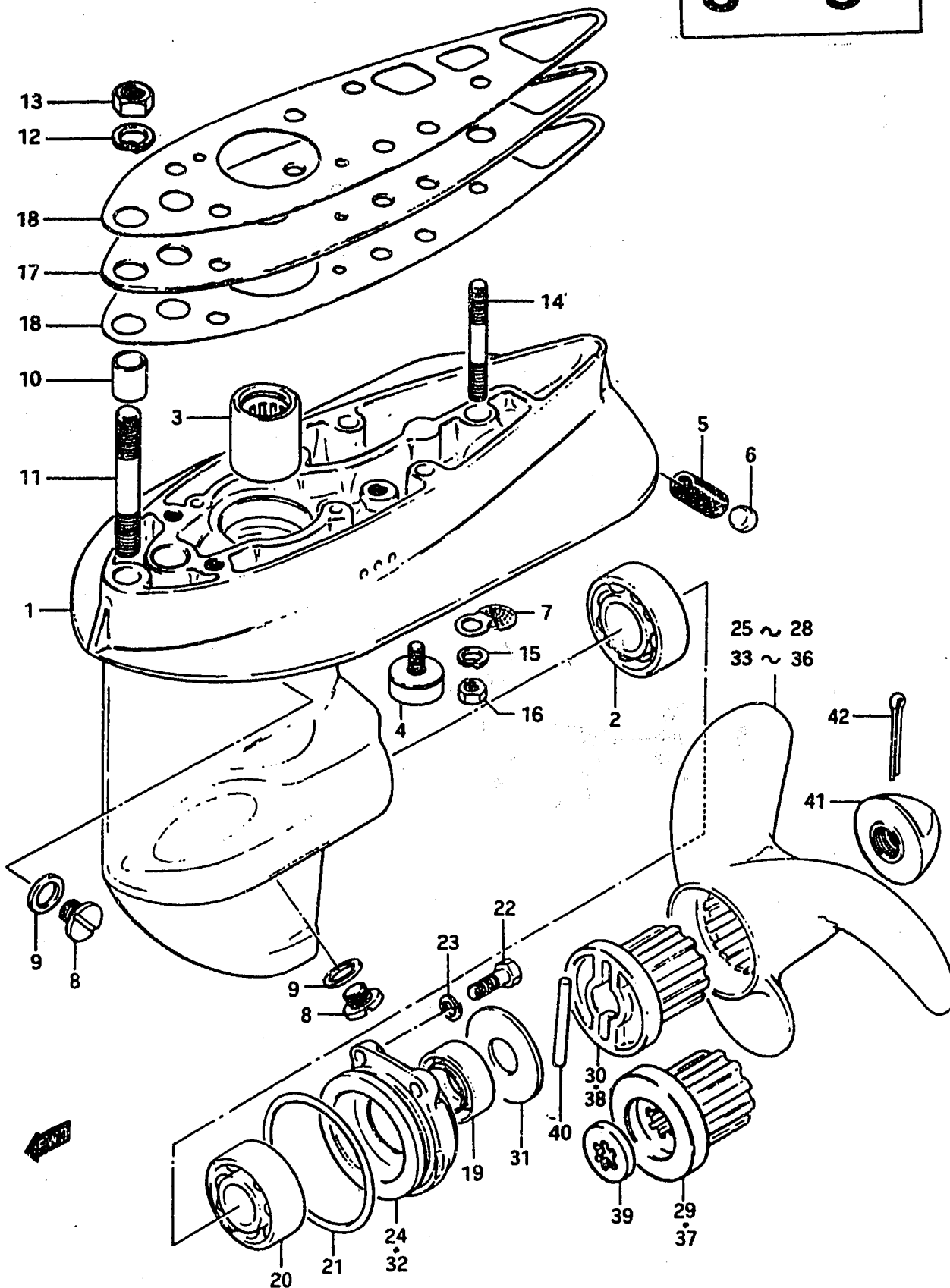


FIG. 84 GEAR CASE - PROPELLER

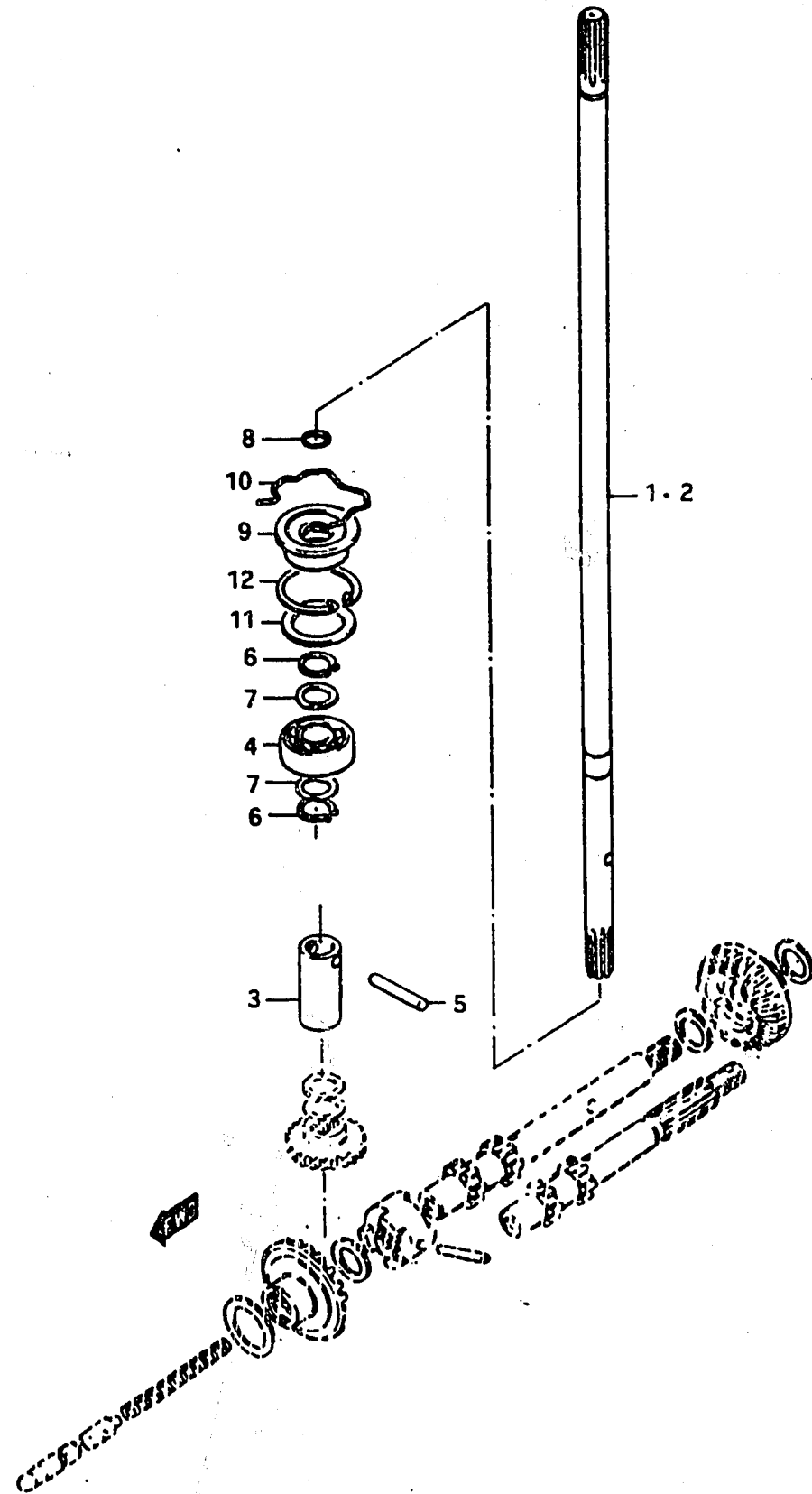
Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
24	56111-93100-01J	HOUSING, bearing	1	1	-	
25-1	58111-93100-01T	PROPELLER (H800)	1	1	-	3x225x205 to 58111-93101-01T
25-2	58111-93101-01T	PROPELLER	-	1	-	
26-1	58111-96101-01T	PROPELLER (G700)	1	1	-	(model C, D) 3x210x180 to 58111-96102-01T
26-2	58111-96102-01T	PROPELLER	-	1	-	
27-1	58111-96730-01T	PROPELLER (G710)	1	1	-	3x215x180 to 58111-96731-01T
27-2	58111-96731-01T	PROPELLER	-	1	-	
28-1	58111-93750-01T	PROPELLER (H901)	1	1	-	3x225x230 to 58111-93751-01T
28-2	58111-93751-01T	PROPELLER	-	1	-	
29	58120-93051	BUSHING, propeller (Spline type) 56φ	1	1	-	to 58120-93054
30	58120-93052	BUSHING, propeller (Shear pin type) 56φ	1	1	-	E13, DT9C E37
31-1	09161-16006	WASHER, shear pin	-	1	-	E13
31-2	57614-96100	WASHER, shear pin	-	-	1	
32-1	56111-93101-01J	HOUSING, bearing	-	-	1	to 56111-93102-01J
32-2	56111-93102-01J	HOUSING, bearing	-	-	1	
33	58111-96131-01T	PROPELLER (H800)	-	-	1	(model F) from 58111-96130-01T 3x225x205 (DT9 STD)
34	58111-96110-01T	PROPELLER (G700)	-	-	1	3x210x180
35	58111-96120-01T	PROPELLER (G710)	-	-	1	3x215x180 (DT7.5 STD)
36	58111-96140-01T	PROPELLER (H901)	-	-	1	3x225x230
37	58120-96110	BUSHING, propeller (Spline type) 49φ	-	-	1	
38	58120-96100	BUSHING, propeller (Shear pin type) 49φ	-	-	1	E13
39	57613-93000	STOPPER, propeller	1	1	1	
40-1	09202-06017	SHEAR PIN	1	1	1	E13
40-2	09202-06013	SHEAR PIN	1	-	-	DT9C-E37 to 09209-06035
41	58131-93000	NUT, propeller	1	1	1	to 58130-93100
42	09204-03001	COTTER PIN, propeller	1	1	1	



FIG. 85

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FIG. 85 DRIVESHAFT (S,L type)



Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1	57110-96701	DRIVESHAFT	1	1	1	S type,L:686
2	57110-96101	DRIVESHAFT	1	1	1	L type,L:839
3	57117-96100	•INNER RACE, pinion bearing	1	1	1	
4	08113-62020	•BEARING	1	1	1	
5	09205-04001	•PIN	1	1	1	
6	08331-31159	•CIRCLIP	2	2	2	
7	08211-15222	•THRUST WASHER	2	2	2	
8	09280-12004	O RING, driveshaft	1	1	1	
9	09289-15003	OIL SEAL	1	1	1	to 09289-15006
10	55131-96100	STOPPER, oil seal	1	1	1	
11	08211-28353	THRUST WASHER	1	1	1	
12	08331-21358	CIRCLIP	1	1	1	

FIG. 86

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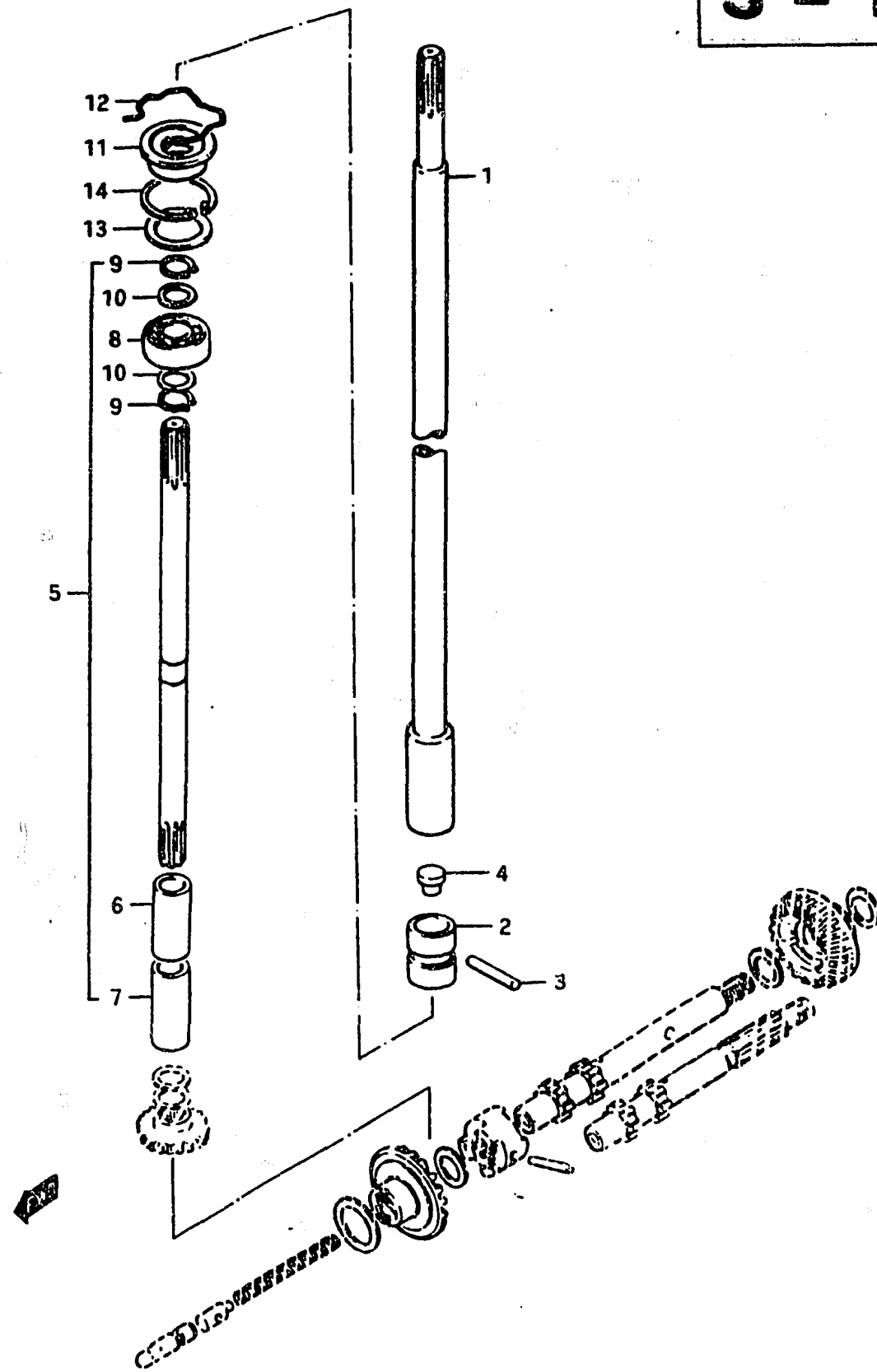


FIG. 86 DRIVESHAFT (UL type)

Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1	57110-99207	DRIVESHAFT	1	1	1	UL type, L:617
2	09305-15001	BUSHING, pinion shaft	1	1	1	15x23x25
3	09202-04003	PIN, pinion shaft bushing	1	1	1	UL type
4	09250-07003	PLUG, driveshaft stop	1	1	1	
5	57210-96710	SHAFT ASSY, pinion	1	1	1	UL type, L:323
6	09180-15036	•SPACER (1)	1	1	1	15x20x33.5
7	09180-15027	•SPACER (2)	1	1	1	15x20x41.5
8	08113-62020	•BEARING	1	1	1	
9	08331-31159	•CIRCLIP	2	2	2	
10	08211-15222	•THRUST WASHER	2	2	2	
11	09289-15003	OIL SEAL	1	1	1	15x35x11 to 09289-15006
12	55131-96100	STOPPER, oil seal	1	1	1	
13	08211-28353	THRUST WASHER	1	1	1	
14	08331-21358	CIRCLIP, pinion shaft bearing	1	1	1	

DT7.5, DT9

DT7.5, DT9

HANDLE - GRIP.....G-13 (DT7.5, DT9)	STARTER.....I-13 GEAR CASE - PROPELLER...J-8	(GENERAL PARTS)	FUEL TANK (NEW TYPE / DT9FE13).....K-10
CRAMP BRACKET.....H-2 CYLINDER.....I-3	MAGNETO.....I-14 DRIVE SHAFT (S, L type)...J-10	FUEL HOSE.....K-3 OPT : GASKET / TOOL SET.....K-11	FUEL TANK (OLD TYPE / DT50).....K-4 OPT : LIGHTING COIL EMERGENCY SWITCH...K-12
SWIVEL BRACKET.....H-3 CRANKSHAFT.....I-5	ELECTRICAL.....I-15 DRIVE SHAFT (UL type)...J-11	FUEL TANK (OLD TYPE / DT9DE13).....K-5 OPT : RECTIFIRE.....K-13	FUEL TANK (OLD TYPE / DT7.5, DT9)...K-6 OPT : REMOTE CONTROL (DT5 D/F, DT7.5)...K-14
DRIVESHAFT HOUSING...H-4 CARBURETOR (DT7.5)...I-6	CLUTCH LEVER.....J-2 TRANSMISSION.....J-12	FUEL TANK (OLD TYPE).....K-7 OPT : REMOTE CONTROL (DT9).....K-15	FUEL TANK (OLD TYPE / DT9DE13).....K-8 OPTIONAL.....L-2
GEAR CASE.....H-5 CARBURETOR (DT9)...I-7	HANDLE - GRIP.....J-4 ENGINE COVER.....J-13		
PROPELLER.....H-6 FUEL PUMP.....I-9	CRAMP BRACKET.....J-5		
TRANSMISSION.....H-7 WATER PUMP.....I-11	SWIVEL BRACKET.....J-6		
ENGINE COVER.....H-8 ENGINE HOLDER.....I-12	DRIVE SHAFT HOUSING...J-7		

FIG. 87

J - 12

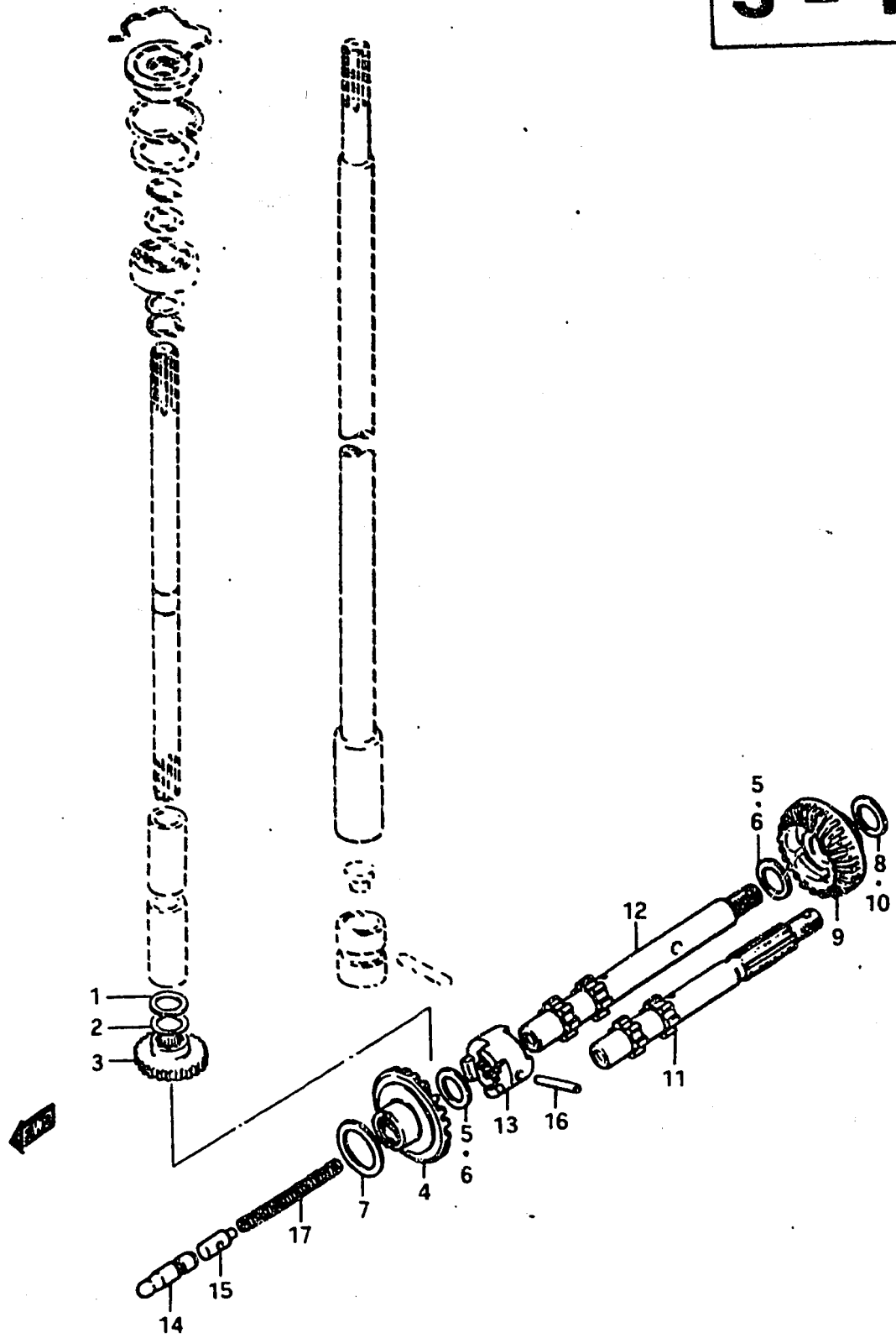
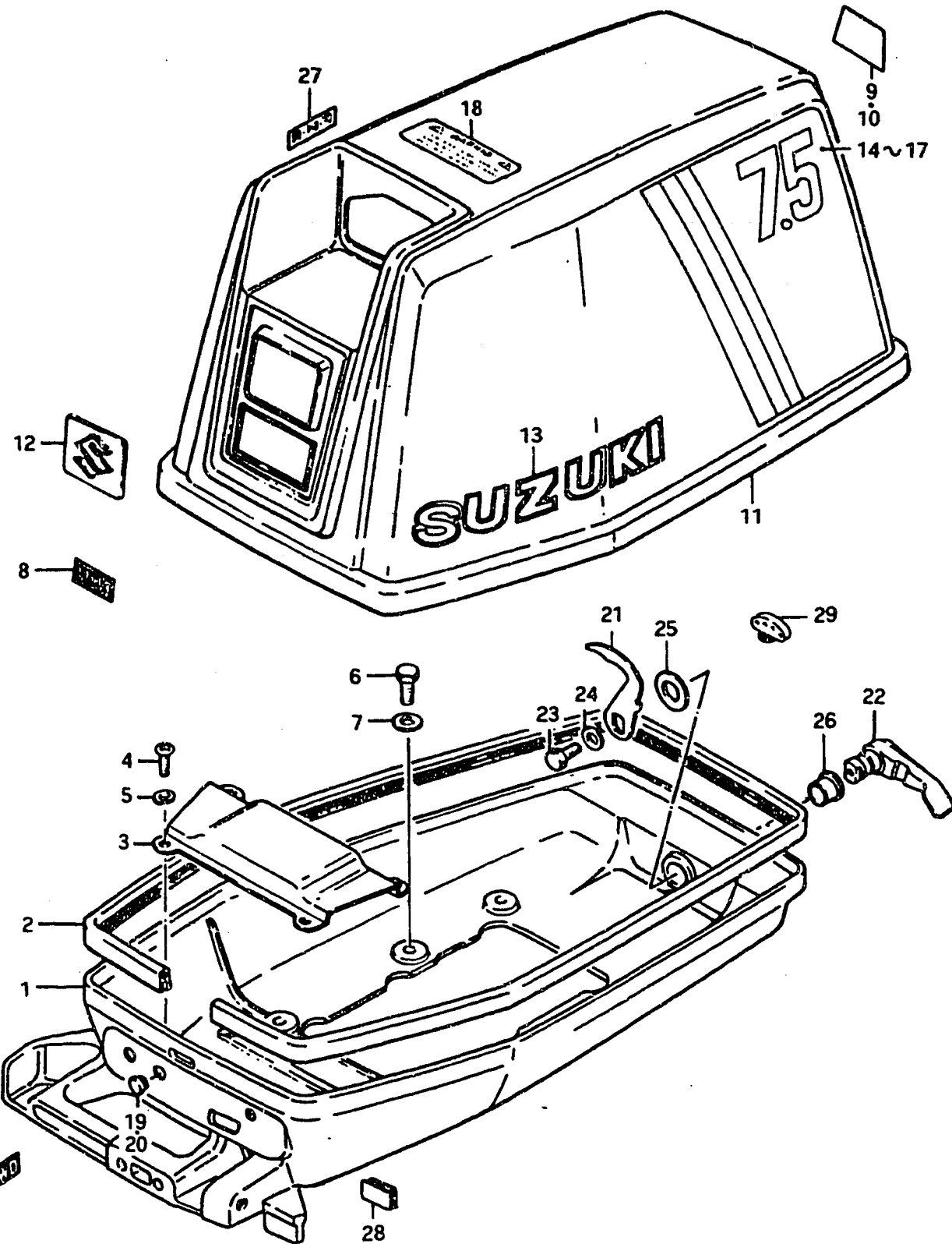


FIG. 87 TRANSMISSION

Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1-1	08211-15201	THRUST WASHER	AR(0~1)	T:1.0		
1-2	08211-15202	THRUST WASHER	AR(0~1)	T:1.5		
2-1	08221-15203	SHIM, pinion adjusting	AR(0~3)	T:0.1		
2-2	08221-15204	SHIM, pinion adjusting	AR(0~3)	T:0.2		
3	57311-96101	PINION	1	1	1	NT:10
4	57510-96100	GEAR, forward	1	1	1	NT:25
5-1	08211-17241	THRUST WASHER	AR(0~1)	T:1.0		
5-2	08211-17242	THRUST WASHER	AR(0~1)	T:1.5		
6-1	08221-17243	SHIM, gear	AR(0~2)	T:0.1		
6-2	08221-17244	SHIM, gear back	AR(0~2)	T:0.2		
7-1	08221-25363	SHIM, gear back	AR(0~2)	T:0.1		
7-2	08221-25364	SHIM, gear back	AR(0~2)	T:0.2		
7-3	08221-25365	SHIM, gear back	AR(0~2)	T:0.5		
8-1	08211-17281	THRUST WASHER	AR(0~1)	T:1.0		
8-2	08211-17282	THRUST WASHER	AR(0~1)	T:1.5		
9	57520-96100	GEAR, reverse	1	1	1	NT:25
10-1	08221-17283	SHIM, propeller shaft	AR(0~2)	T:0.1		
10-2	08221-17284	SHIM, propeller shaft	AR(0~2)	T:0.2		
10-3	08221-17286	SHIM, propeller shaft	AR(0~1)	T:0.8		
11	57611-93101	SHAFT, propeller	1	1	1	
12	57611-93100	SHAFT, propeller	1	1	1	E13,DT9CE37
13	57621-96100	SHIFTER, clutch dog	1	1	1	
14	57631-93100	ROD, push	1	1	1	
15	57632-99000	PIN, push	1	1	1	
16	09209-04008	PIN, clutch dog shifter	1	1	1	4x35.5
17	09440-07018	SPRING, return	1	1	1	

FIG. 88

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DT7.5, DT9

FIG. 88 ENGINE COVER

Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1-1	61110-96004-01J	COVER, engine lower	1	1	-	
		to (61110-96005-01J)+(65720-98500)+(65750-98500)+(08310-22108)+ (08321-21108)+(09250-10001)				
1-2	61110-96005-01J	COVER, engine lower	-	-	1	
2	61112-96004	·RUBBER, seal	1	1	1	from 61112-96003
3	61121-96000	COVER, fir inlet	1	1	-	
4	02112-05068	SCREW	4	4	-	
5	08321-21058	LOCK WASHER	4	4	-	
6	09100-06020	BOLT, lower cover	6	6	6	6x20
7	09162-06001	LOCK WASHER	6	6	6	
8	61422-93300	EMBLEM, front	1	1	1	"SUZUKI"
9	61435-96202	EMBLEM, rear (DT7.5)	1	1	1	
10	61435-96102	EMBLEM, rear (DT9)	1	1	1	
11-1	61400-96830-01T	COVER SET, engine	1	1	-	
11-2	61400-96831-01T	COVER SET, engine	-	-	1	from 61400-96830-01T
12	61424-93100	·EMBLEM, front "S"	1	1	1	
13	61441-93101	·EMBLEM, cover side	2	2	2	to 61441-93500
14	61443-96200	EMBLEM, cover side RH	1	1	1	DT7.5
15	61443-96100	EMBLEM, cover side RH	1	1	1	DT9
16	61453-96200	EMBLEM, cover side LH	1	1	1	DT7.5
17	61453-96100	EMBLEM, cover side LH	1	1	1	DT9
18-1	61457-93000	MARK, warning	-	1	-	to 61457-93001
18-2	61457-93001	MARK, warning	-	-	1	
19	37101-93301	PLUG, lower cover (DT7.5)	-	1	1	
20	09250-10001	PLUG, lower cover (DT9)	-	-	1	
21	61631-96001	HOOK, lower cover	1	1	1	
22-1	61633-96001-01J	LEVER, hook	1	1	-	to 61633-96002-01J
22-2	61633-96002-01J	LEVER, hook	-	-	1	
23	01107-06108	BOLT	1	1	1	
24	08322-21068	WASHER	1	1	1	
25	09164-13001	WAVE WASHER	1	1	1	
26	09306-13002	BUSHING, hook lever	1	1	1	
27-1	21131-96000	MARK, shift	1	1	-	
27-2	21131-96001	MARK, shift	-	-	1	to 21131-96002
28	39669-93500	CAP, connector	-	1	1	from 39669-93300 to 39669-93501
29-1	61521-96000	HOLDER, shear pin (D:11φ)	1	1	1	E13
29-2	61521-98400	HOLDER, shear pin (D:15φ)	-	-	1	

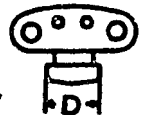
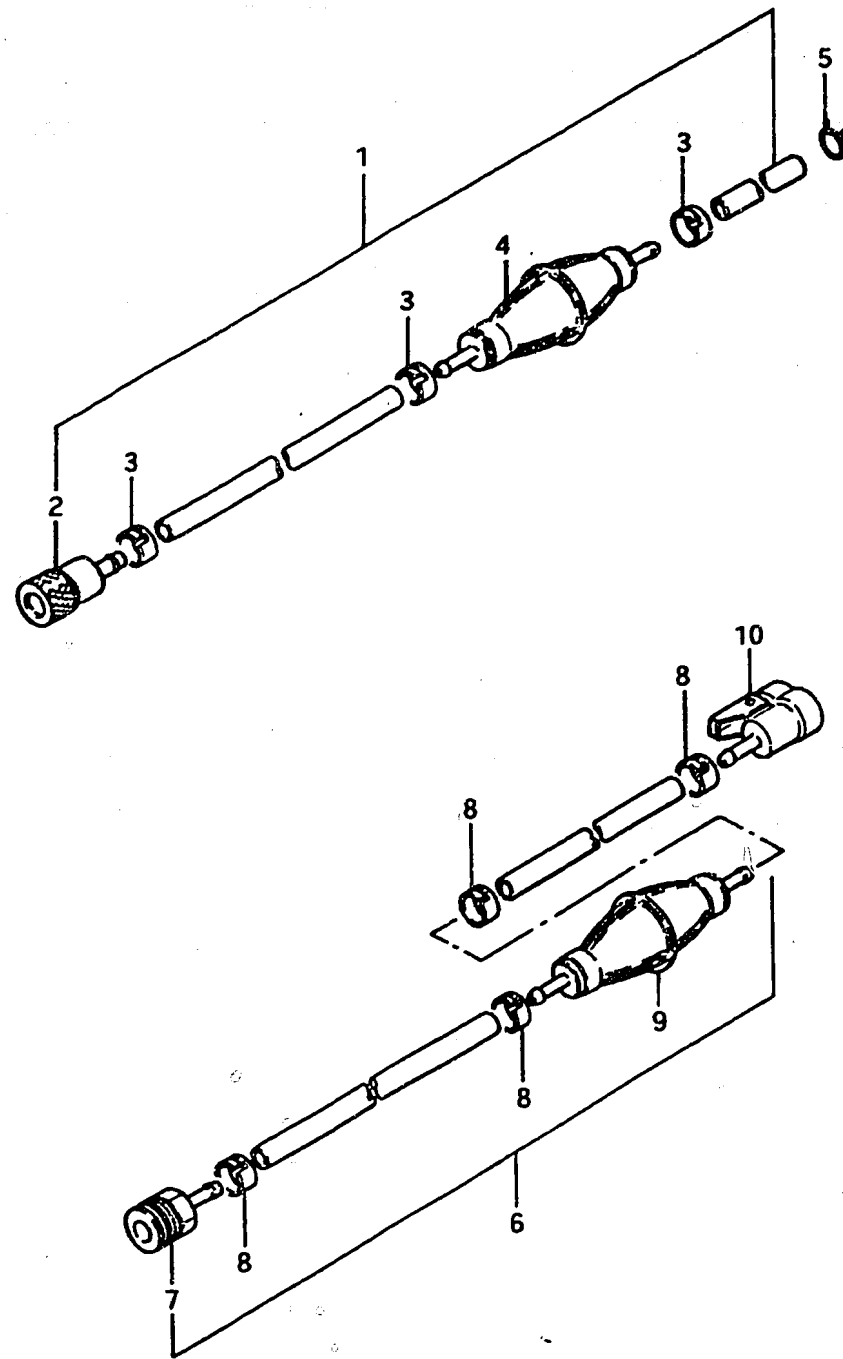


FIG.1

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FIG.1 FUEL HOSE

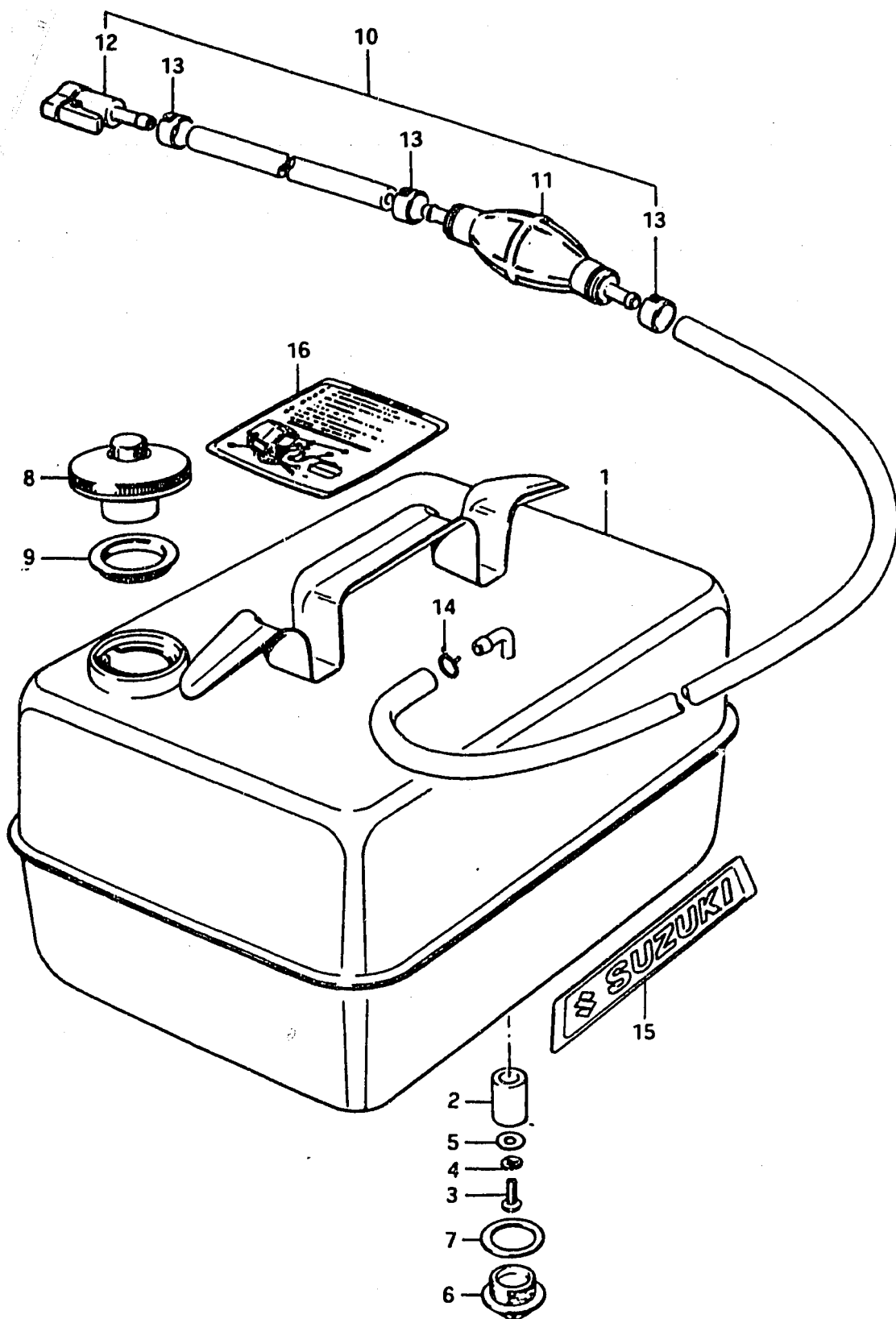


Ref. No.	Part No.	Description	Q'ty		Remarks
			D	F	
(DT5DE1, DT3.5FE16, DT5FE1, DT7.5FE1, DT9FE1)					
1-1	65700-98500	HOSE ASSY, fuel	1	1	to 65700-98501
1-2	65700-98501	HOSE ASSY, fuel	-	1	to 65700-98502
1-3	65700-98502	HOSE ASSY, fuel	-	1	to 65700-98503
1-4	65700-98503	HOSE ASSY, fuel	-	1	
1-5	65700-98992	HOSE ASSY, fuel	-	1	from 65700-98503
2-1	65750-98500	•SOCKET	1	1	to 65750-98501
2-2	65750-98501	•SOCKET	-	1	to 65750-98502
2-3	65750-98502	•SOCKET	-	1	
2-4	65750-98990	•SOCKET	-	1	from 65750-98502 to 65750-98505
3	09401-13402	•CLIP	3	3	
4-1	65770-99700	•PUMP, squeeze	1	1	to 65770-99701
4-2	65770-99701	•PUMP, squeeze	-	1	to 65770-99702
4-3	65770-99702	•PUMP, swueeze	-	1	
5	09401-11402	CLIP	1	1	
6-1	65700-98510	HOSE ASSY, fuel	1	1	to 65700-98511
6-2	65700-98511	HOSE ASSY, fuel	-	1	to 65700-98512
6-3	65700-98512	HOSE ASSY, fuel	-	1	to 65700-98513
6-4	65700-98513	HOSE ASSY, fuel	-	1	
6-5	65700-98990	HOSE ASSY, fuel	-	1	from 65700-98513 to 65700-95991
7-1	65750-98500	•SOCKET	1	1	to 65750-98501
7-2	65750-98501	•SOCKET	-	1	to 65750-98502
7-3	65750-98502	•SOCKET	-	1	E13
7-4	65750-98990	•SOCKET	-	1	from 65750-98502 to 65750-98505
8	09401-13402	•CLIP	4	4	
9-1	65770-99700	•PUMP, squeeze	1	1	to 65770-99701
9-2	65770-99701	•PUMP, squeeze	-	1	to 65770-99701
9-3	65770-99702	•PUMP, squeeze	-	1	
10	65750-99700	•SOCKET	1	1	

FIG.4 FUEL TANK (OLD TYPE / DT7.5, DT9)

FIG.4

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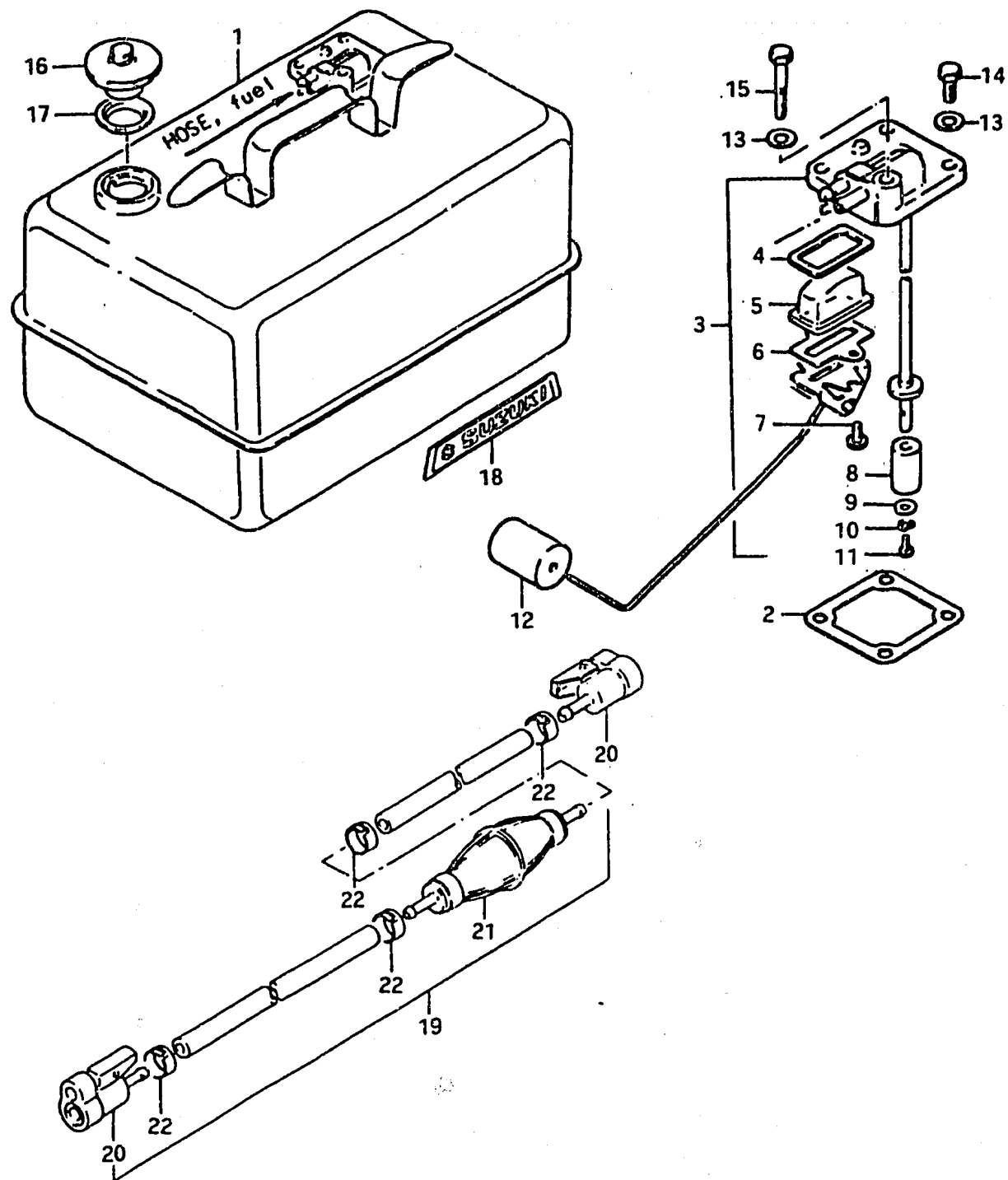
Ref. No.	Part No.	Description	Q'ty		Remarks
			C	D	
1-1	65800-96813	TANK SET (15ℓ)(4 U.S.GAL.)(3.3 IMP.GAL)	1	-	to 65800-96813
1-2	65800-96815	TANK SET to (65800-98820)+(65700-99702)+(09401-11402)	-	1	
2	65830-93300	•FILTER	1	1	to 65830-93301
3	02112-05088	•SCREW	1	1	
4	08321-21058	•LOCK WASHER	1	1	
5	08322-21058	•WASHER	1	1	
6	09247-25001	•PLUG, fuel drain	1	1	
7	09168-25002	•GASKET, drain plug	1	1	
8	65510-96000	•CAP, fuel tank	1	1	
9	44248-12000	•GASKET, tank cap	1	1	
10	65700-99702	•HOSE ASSY, fuel	1	1	to 65700-99703
11	65770-99700	••PUMP, squeeze	1	1	to 65770-99701
12	65750-99700	••SOCKET, fuel hose	1	1	
13	09401-13402	••CLIP	3	3	
14	09401-11402	•CLIP	1	1	
15	65312-99701	•EMBLEM, fuel tank	2	2	to 61441-98500
16	61511-93601	MARK, starter indicate	1	1	to 61511-93602

FIG.5

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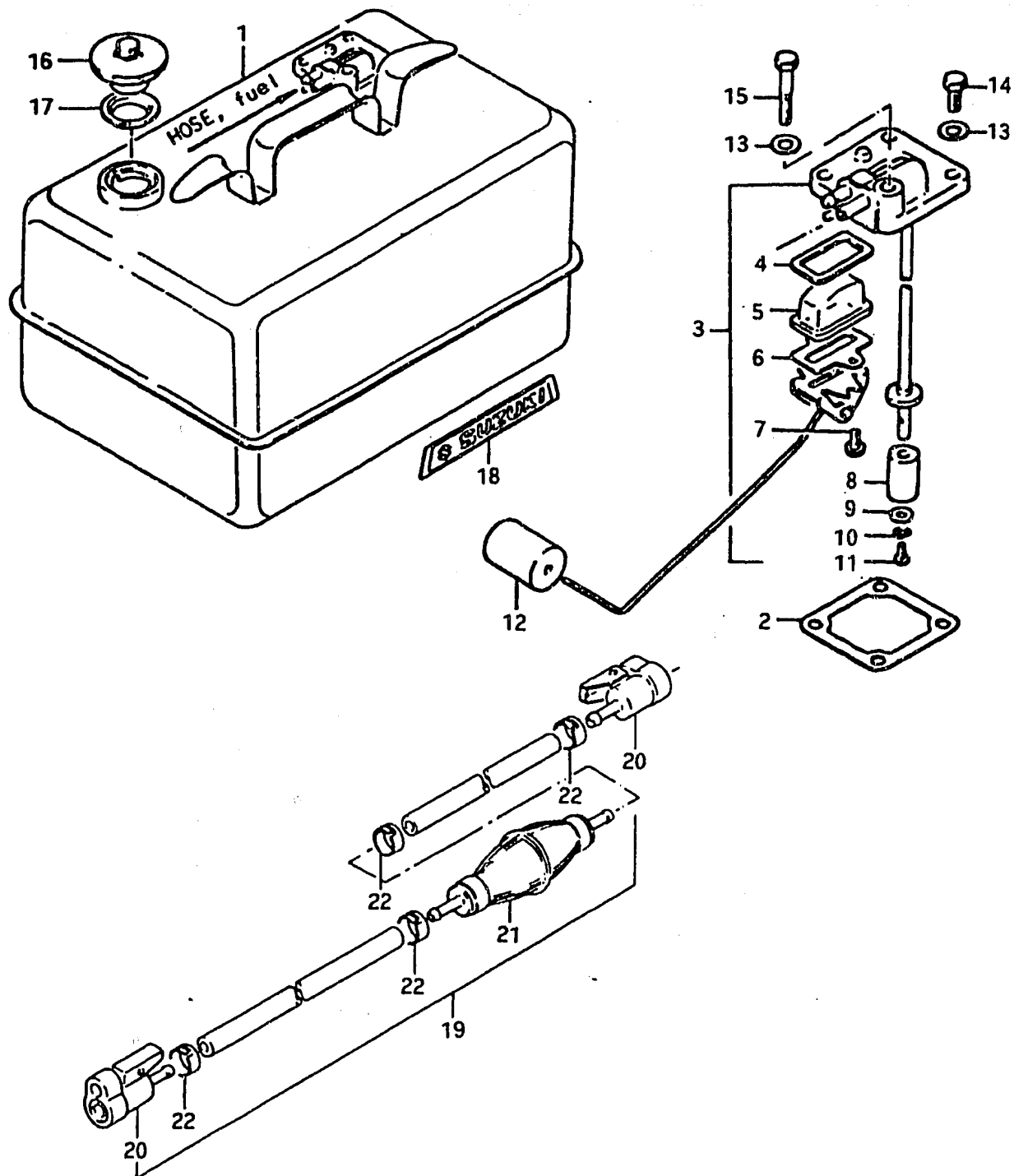
FIG.5 FUEL TANK (OLD TYPE)



Ref. No.	Part No.	Description	Q'ty		Remarks
			C	D	
(DT9CE13, E37, DT7.5CE13, DE13)					
1-1	65800-96814	TANK SET (15L)(4 U.S.GAL.)(3.3 IMP.GAL.)	1	-	to 65800-96816
1-2	65800-96816	TANK SET to (65800-98830)+(65700-99703)	-	1	
2	65871-93001	•GASKET, fuel gauge	1	1	
3-1	65850-99700	•GAUGE ASSY, fuel	1	-	to 65850-99701
3-2	65850-99701	•GAUGE ASSY, fuel	-	1	
4	65854-93000	••GASKET, strainer	1	1	to 65854-93001
5	65853-93000	••STRAINER	1	1	to 65853-93001
6	65862-93000	••GASKET	1	1	
7	02112-04108	••SCREW	2	2	
8	65830-93300	••FILTER	1	1	from 85153-97000 to 65830-93301
9	08322-21058	••WASHER	1	1	
10	08321-21058	••LOCK WASHER	1	1	
11	02112-05088	••SCREW	1	1	
12	65864-93000	••FLOAT	1	1	
13	08322-21068	•WASHER	4	4	
14	01107-06168	•BOLT	3	3	
15	01107-06408	•BOLT	1	1	
16	65510-96000	•CAP, fuel tank	1	1	
17	44248-12000	•GASKET, tank cap	1	1	
18	65312-99701	•EMBLEM, fuel tank	2	2	to 61441-98500
19	65700-99703	•HOSE ASSY, fuel	1	1	to 65700-99705
20	65750-99700	••SOCKET, fuel hose	2	2	
21	65770-99700	••PUMP, squeeze	1	1	to 65770-99701
22	09401-13402	••CLIP	4	4	

FIG.6

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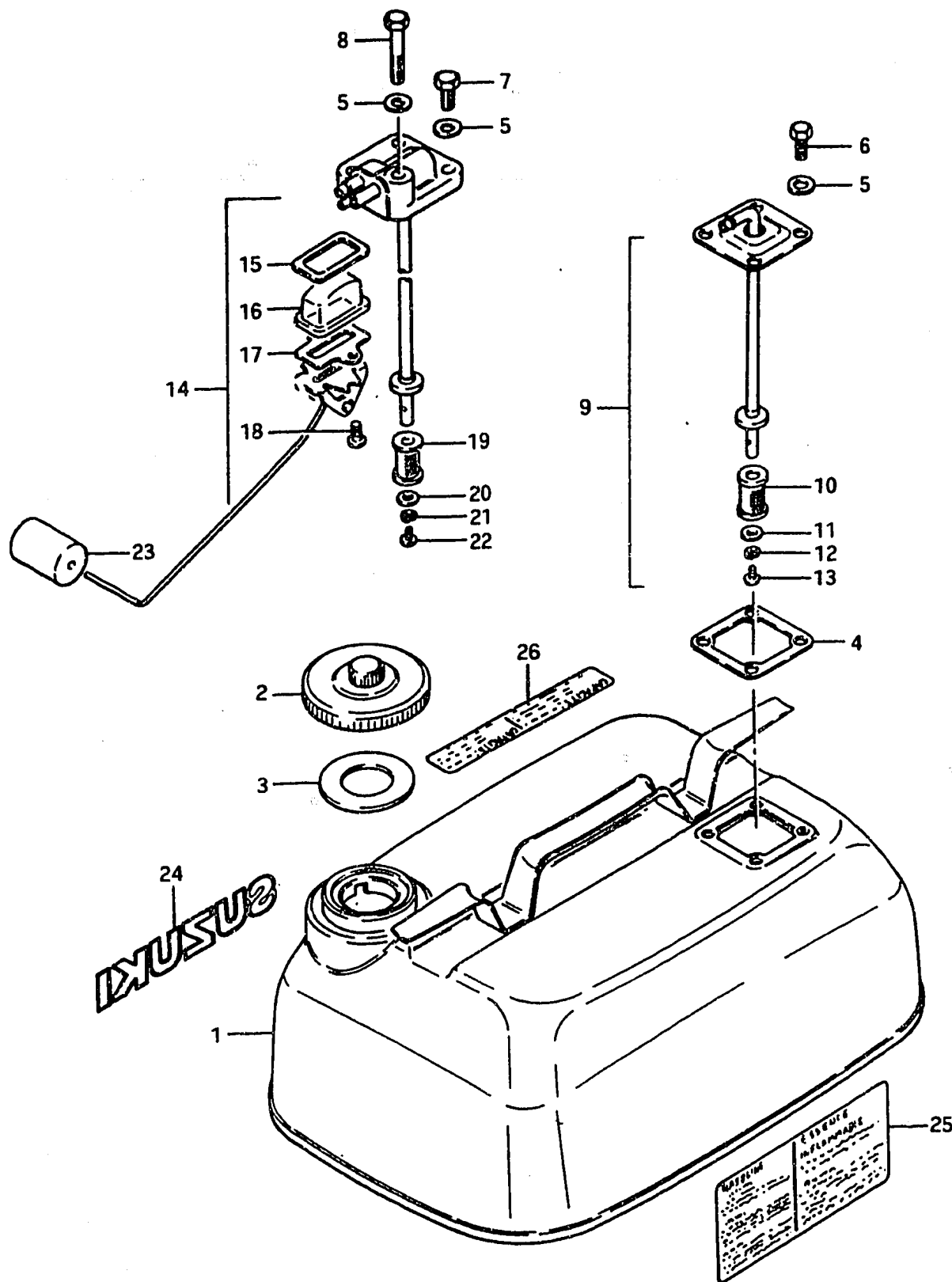
FIG.6 FUEL TANK (OLD TYPE / DT9DE13)

Ref. No.	Part No.	Description	Q'ty	D	Remarks
1	65800-93817	TANK SET (23ℓ)(6 U.S. GAL.)(5 IMP.GAL)	1		to 65800-93840
2	65871-93001	•GASKET, fuel gauge	1		
3	65850-93002	•GAUGE ASSY, fuel	1		
4	65854-93000	••GASKET, strainer	1		to 65854-93001
5	65853-93000	••STRAINER	1		to 65853-93001
6	65862-93000	••GASKET, float arm holder	1		
7	02112-04108	••SCREW	2		
8	65830-93300	••FILTER	1		to 65830-93301
9	08322-21058	••WASHER	1		
10	08321-21058	••LOCK WASHER	1		
11	02112-05088	••SCREW	1		
12	65864-93000	••FLOAT	1		
13	08322-21068	•WASHER	4		
14	01107-06168	•BOLT	3		
15	01107-06408	•BOLT	1		
16	65510-96000	•CAP, fuel tank	1		
17	44248-12000	•GASKET, fuel tank cap	1		
18	65312-99701	•EMBLEM, fuel tank	2		to 61441-98500
19	65700-99703	•HOSE ASSY, fuel	1		to 65700-99705
20	65750-99700	••SOCKET, fuel hose	2		
21	65770-99700	••PUMP, squeeze	1		to 65770-99701
22	09401-13402	••CLAMP	4		



FIG.7

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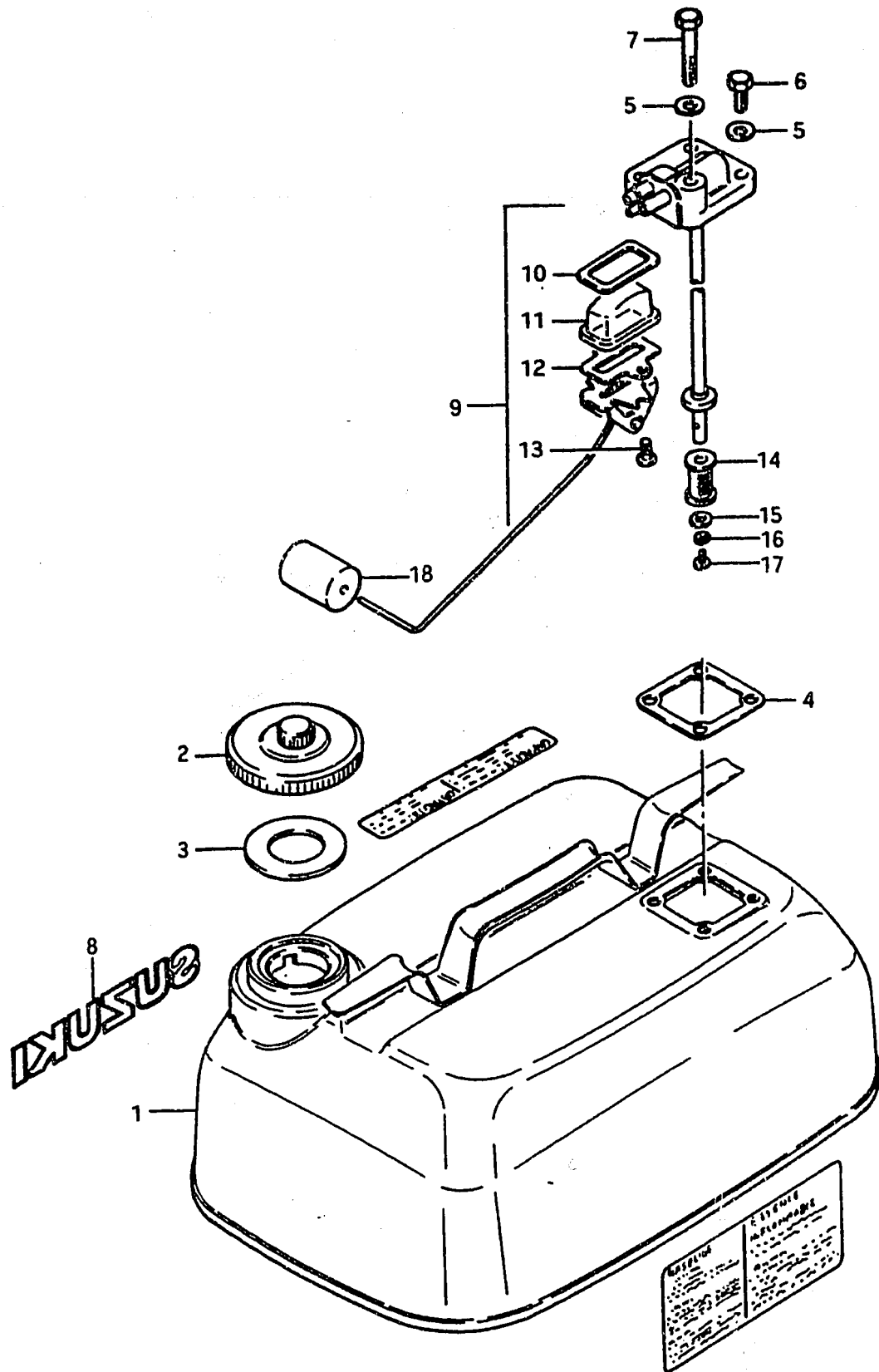
FIG.7 FUEL TANK (NEW TYPE)

Ref. No.	Part No.	Description	Q'ty	Remarks
		(DT3.5FE16, DT5FE1 OPT, DT7.5FE1, DT9FE1)		
1	65800-98840	TANK SET (15ℓ) (4 U.S.GAL.) (3.3 IMP.GAL) to (65800-98841)+(61441-98500)+(65316-93301)	1	
2-1	65510-98500	•CAP ASSY	1	to 65510-98501
2-2	65510-98501	•CAP ASSY	1	to 65510-98502
2-3	65510-98502	•CAP ASSY	1	to 65510-98503
3-1	65561-98500	•GASKET	1	to 65561-98501
3-2	65561-98501	•GASKET	1	
4	65871-93001	•GASKET, fuel gauge	1	
5	08322-21068	•WASHER	4	
6	01107-06168	•BOLT	4	
7	01107-06168	•BOLT	3	DT5FE13,DT7.5FE13
8	01107-06408	•BOLT	1	
9	65880-98500	OUTLET, separate tank	1	
10	65830-93301	•FILTER	1	
11	08322-21058	•WASHER	1	
12	08321-21058	•LOCK WASHER	1	
13	02112-05088	•SCREW	1	
14-1	65850-98500	GAUGE ASSY, fuel	1	to 65850-98501
14-2	65850-98501	GAUGE ASSY, fuel	1	
15-1	65854-93000	•GASKET	1	to 65854-93001
15-2	65854-93001	•GASKET	1	
16	65853-93001	•STRAINER	1	
17	65862-93000	•GASKET, arm holder	1	DT5FE13,DT7.5FE13
18	02112-04108	•SCREW	2	
19	65830-93301	•FILTER	1	
20	08322-21058	•WASHER	1	
21	08321-21058	•LOCK WASHER	1	
22	02112-05088	•SCREW	1	
23	65864-93000	•FLOAT	1	
24	61441-98500	EMBLEM, side	1	
25-1	65316-93300	MARK, fuel caution	1	to 65316-93301
25-2	65316-93301	MARK, fuel caution	1	to 65316-93302
25-3	65316-93302	MARK, fuel caution	1	to 65316-93303
26	65317-98500	MARK, fuel capacity	1	

FIG. 8

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FIG. 8 FUEL TANK (NEW TYPE / DT9FE13)

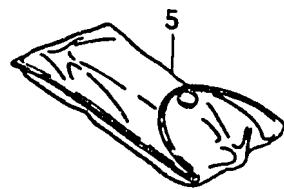
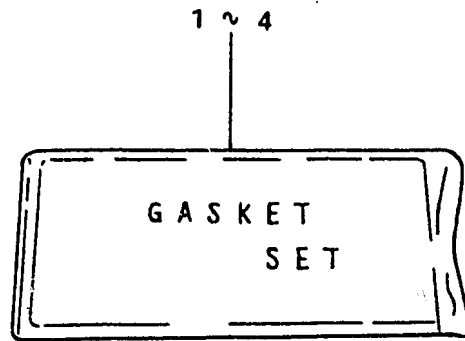


Ref. No.	Part No.	Description	Q'ty	Remarks
1-1	65800-95810	TANK SET (23ℓ)(6 U.S.GAL.)(5 IMP.GAL.)	1	Ref.No.1~8 to 65800-95811
1-2	65800-95811	TANK SET	1	Ref.No.1~7 to 65800-95812
1-3	65800-95812	TANK SET	1	Ref.No.1~7 to 65800-95813
1-4	65800-95813	TANK SET	1	Ref.No.1~7 to 65800-95814
2-1	65510-98500	•CAP ASSY	1	to 65510-98501
2-2	65510-98501	•CAP ASSY	1	to 65510-98502
2-3	65510-98502	•CAP ASSY	1	to 65510-98503
3-1	65561-98500	•GASKET	1	to 65561-98501
3-2	65561-98501	••GASKET	1	
4	65871-93001	•GASKET, fuel gauge	1	
5	08322-21068	•WASHER	4	
6	01107-06168	•BOLT	3	
7	01107-06408	•BOLT	1	
8	61441-98500	EMBLEM, tank side	2	
9-1	65850-95200	GAUGE ASSY, fuel	1	to 65850-95201
9-2	65850-95201	GAUGE ASSY, fuel	1	
10-1	65854-93000	•GASKET, strainer	1	to 65854-93001
10-2	65854-93001	•GASKET, strainer	1	
11	65853-93001	•STRAINER	1	
12	65862-93000	•GASKET	1	
13	02112-04108	•SCREW	2	
14	65830-93301	•FILTER	1	
15	08322-21058	•WASHER	1	
16	08321-21058	•LOCK WASHER	1	
17	02112-05088	•SCREW	1	
18	65864-93000	•FLOAT	1	

FIG.9

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FIG.9 OPT : GASKET / TOOL SET



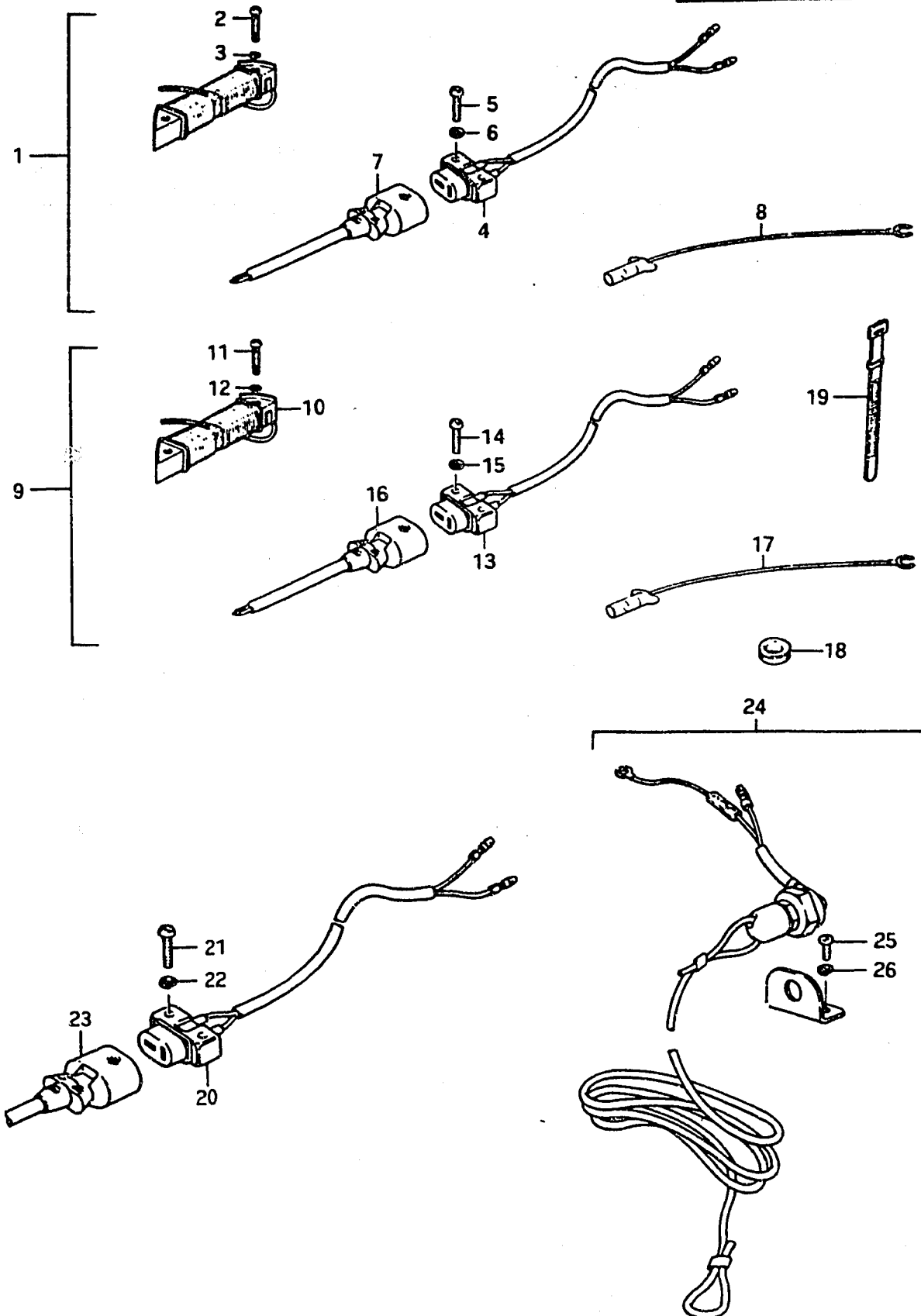
Ref. No.	Part No.	Description	Q'ty	Remarks
1	11400-98840	GASKET SET (ENGINE)	1	DT3.5
2	11400-98820	GASKET SET (ENGINE)	1	DT4,DT4.5
3-1	11400-98830	GASKET SET (ENGINE)	1	DT5D, to 11400-98831
3-2	11400-98832	GASKET SET (ENGINE)	1	DT5F to 11400-98833 to 11400-98834
3-3	11400-98833	GASKET SET (ENGINE)	1	
4	11400-96820	GASKET SET (ENGINE)	1	DT7.5,DT9 to 11400-96821
5-1	09800-00128	TOOL SET (DT3.5~DT9)	1	to 09800-00805
5-2	09800-00178	TOOL SET (DT2)	1	to 09800-00805

FIG.10

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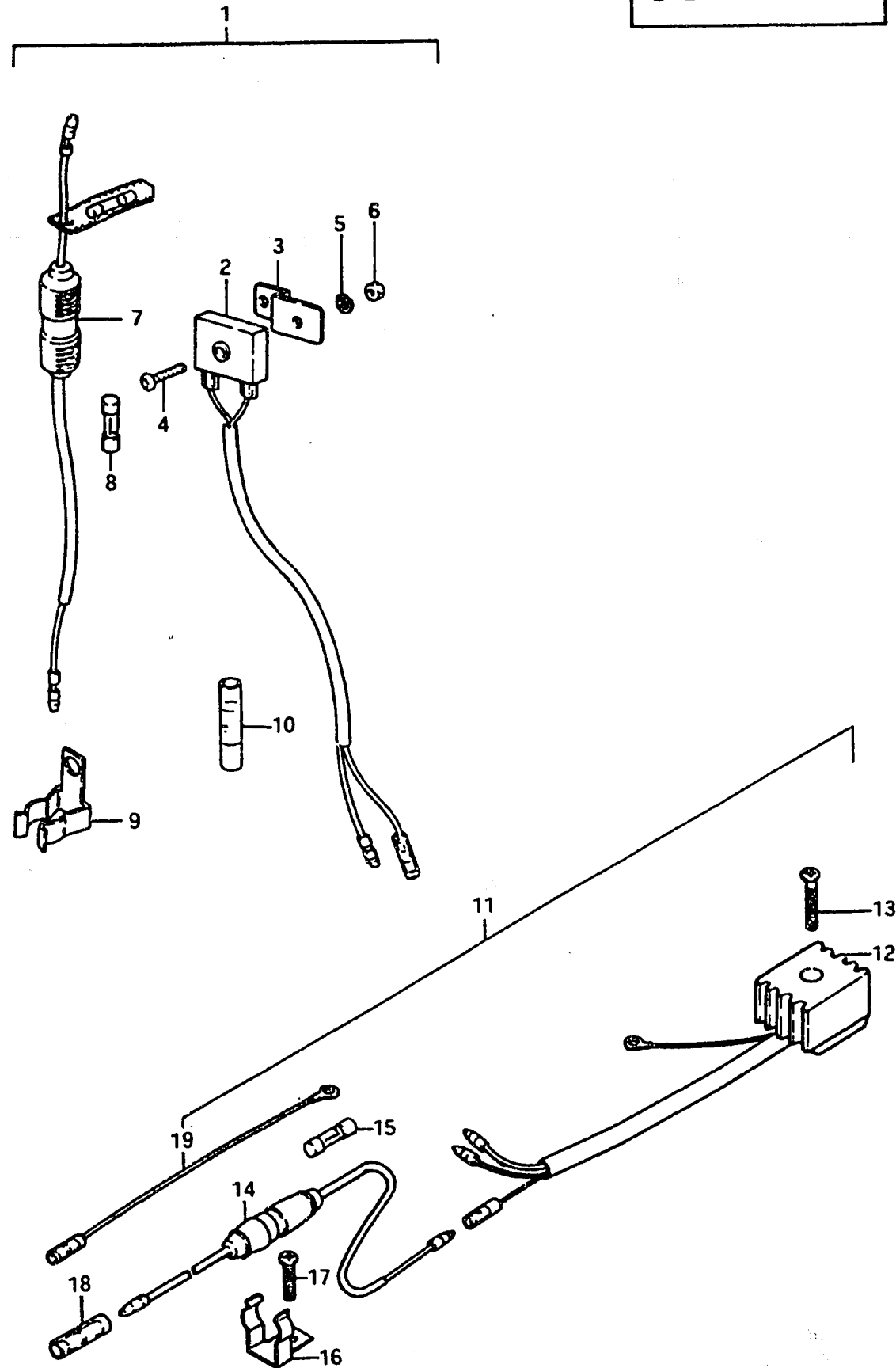
FIG.10 OPT : LIGHTING COIL, EMERGENCY SWITCH



Ref. No.	Part No.	Description	Q'ty	Remarks
1	32200-98821	COIL SET, lighting to (32200-98300)+(39600-98300)	1	DT2 DT3.5 DT4,DT4.5
2	02112-05258	•SCREW	2	
3	08321-21058	•LOCK WASHER	2	
4	39601-96711	•SOCKET ASSY	1	
5	02112-04208	•SCREW	2	
6	08322-21048	•WASHER	2	
7	39602-99711	•PLUG ASSY, lighting	1	
8	36898-93300	•LEAD WIRE, earth	1	
9	32200-98832	COIL SET, lighting	1	DT5
10	32120-98520	•COIL, lighting	1	
11	02112-06258	•SCREW	2	
12	08321-21068	•LOCK WASHER	2	
13	39601-96711	•SOCKET ASSY	1	
14	02112-04258	•SCREW	2	
15	08322-21048	•WASHER	2	
16	39602-99711	•PLUG, lighting	1	
17	36898-93300	•LEAD WIRE, earth	1	DT7.5,DT9
18	09308-10002	•GROMMET, lead wire	1	
19	09407-12402	•CLAMP, lead wire	1	
20	39601-96711	•SOCKET ASSY	1	
21	02112-04208	•SCREW	2	
22	08322-21048	•WASHER	2	
23	39602-99711	•PLUG, lighting	1	
24-1	37800-93812	SWITCH SET, emergency from 37800-93811	1	
24-2	37800-93813	SWITCH SET, emergency from 37800-93812	1	DT2~DT9
25	09125-04011	•SCREW	2	
26	09162-04002	•LOCK WASHER	2	

FIG. 11

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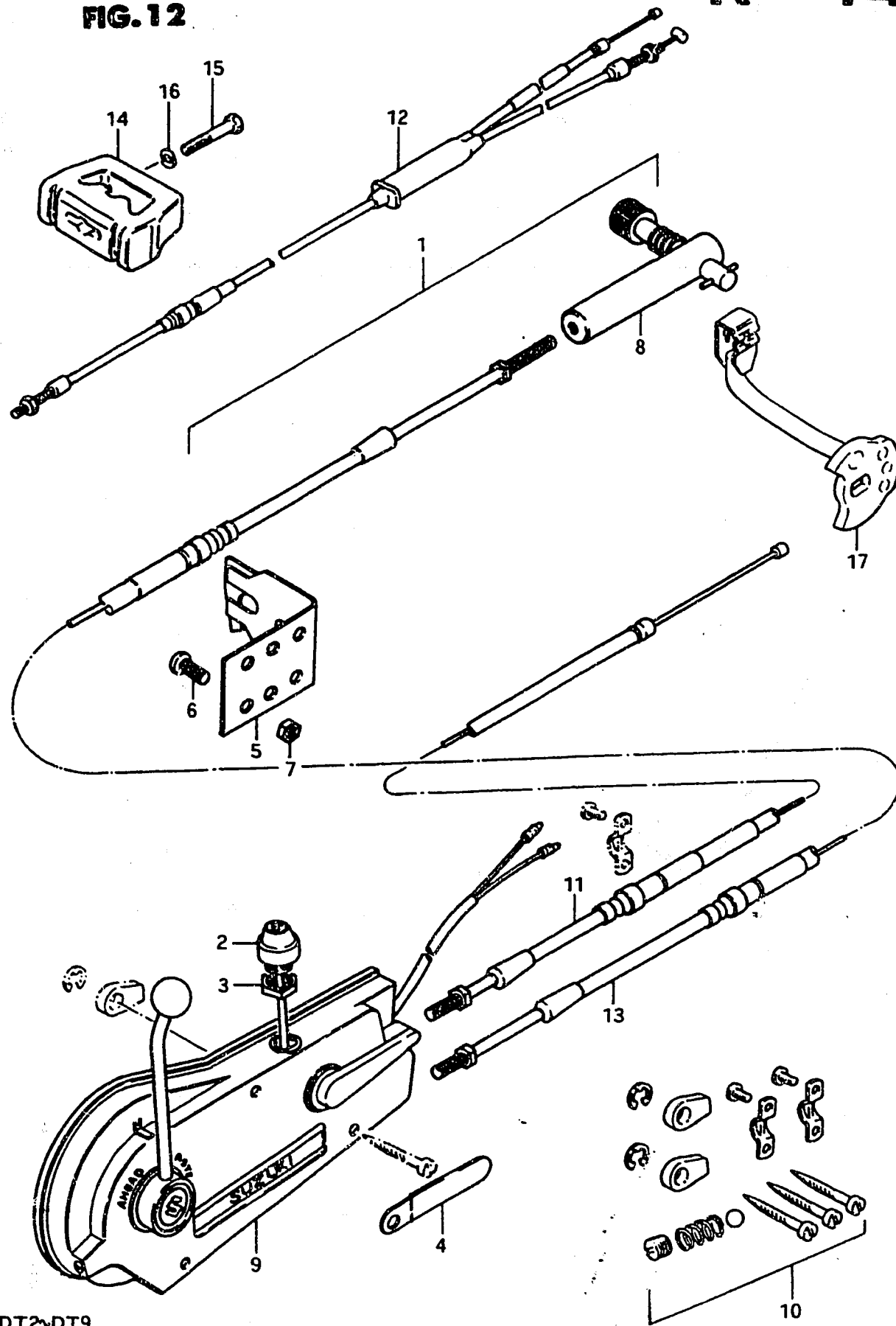
FIG.11 OPT : RECTIFIRE

Ref. No.	Part No.	Description	Q'ty	Remarks
1-1	32800-98810	RECTIFIRE SET	1	to 32800-98811
1-2	32800-98811	RECTIFIRE SET	1	
2	32800-95220	•RECTIFIRE ASSY	1	to 32801-98300
3	32890-98000	•STAY, rectifire	1	
4	02112-05208	•SCREW	1	DT3.5
5	08321-21058	•LOCK WASHER	1	
6	08310-11058	•NUT	1	
7	36740-95252	•CASE ASSY, fuse from 36740-95251	1	DT5
8	09481-20001	••FUSE (20A)	1	to 32800-96811
9	36791-95200	•HOLDER, fuse case	1	
10	37132-93700	•CONNECTOR	1	DT7.5,DT9
11-1	32800-96810	RECTIFIRE SET	1	
11-2	32800-96811	RECTIFIRE SET	1	DT7.5,DT9
12	32800-95720	•RECTIFIRE ASSY	1	
13	02112-05258	•SCREW	1	DT7.5,DT9
14	36740-95252	•CASE ASSY, fuse from 36740-95251	1	
15	09481-20001	••FUSE (20A)	1	DT7.5,DT9
16	36791-95200	•HOLDER, fuse case	1	
17	09125-06020	•SCREW, fuse case	1	DT7.5,DT9
18	37132-93700	•CONNECTOR	1	
19	36898-93300	•LEAD WIRE, earth	1	

FIG.12

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FIG.12 OPT : REMOTE CONTROL (DT5 D/F, DT7.5)

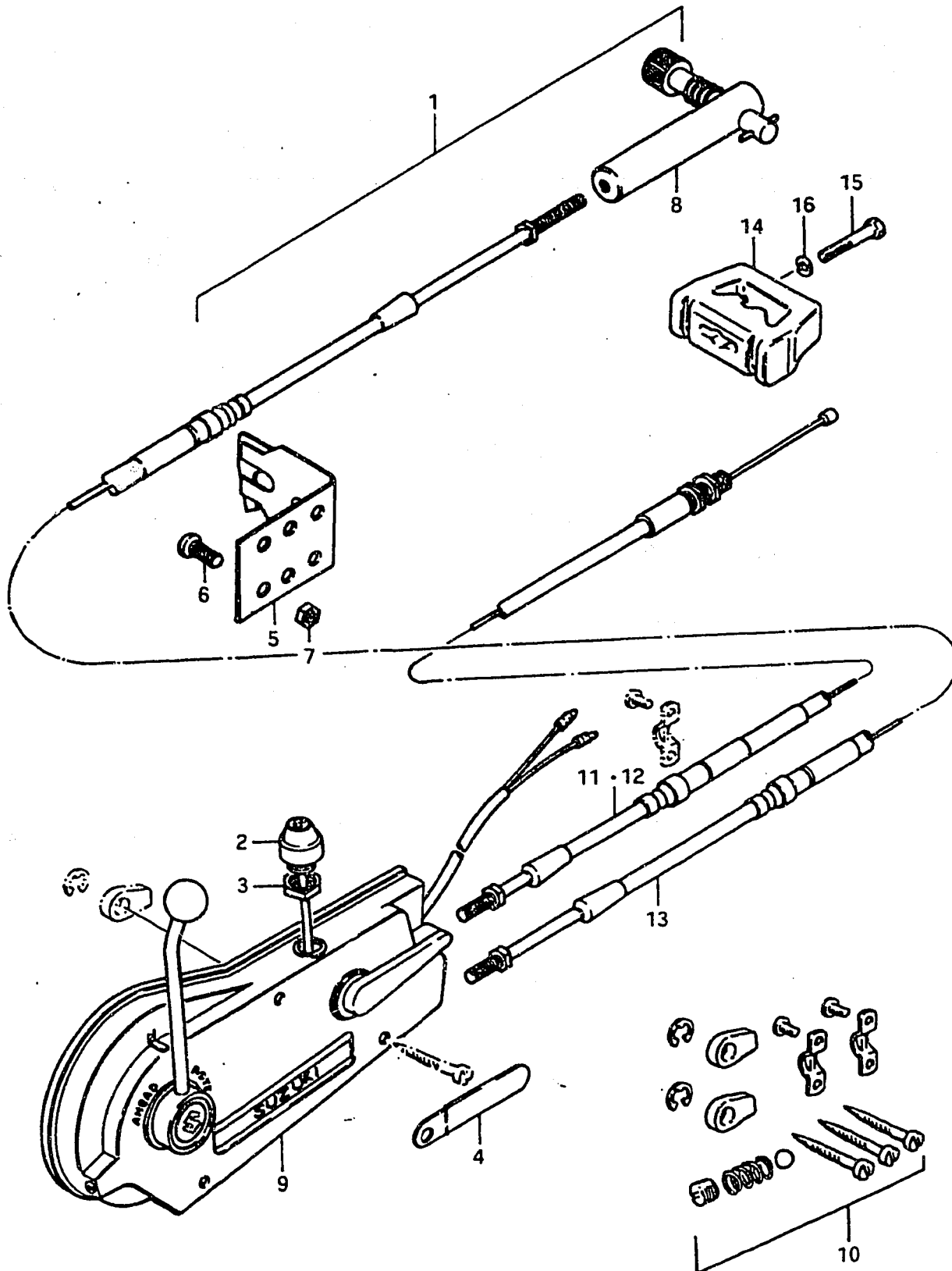


Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1-1	67130-93200	REMOTE CONTROL PARTS	1	1	1	to 67130-93201
1-2	67130-93201	REMOTE CONTROL PARTS	-	-	1	to 67130-93202
2-1	37870-93703	•SWITCH ASSY, engine stop	1	-	-	to 37870-93704
2-2	37870-93704	•SWITCH ASSY, engine stop	-	1	1	
3	09140-14014	•NUT	1	1	1	
4	09404-06401	•CLAMP	1	1	1	
5	67345-93701	•STOPPER, remote control cable	1	1	1	
6	09125-05028	•SCREW	2	2	2	
7	09140-05001	•NUT	2	2	2	
8	67440-93701	•GUIDE, clutch cable	1	1	1	
9-1	67200-93200	REMOTE CONTROL BOX ASSY	1	1	1	to 67200-93201
9-2	67200-93201	REMOTE CONTROL BOX ASSY	-	-	1	DT5 (D,F)
10	67300-95810	•HOLDER SET, control cable	1	1	1	DT7.5
11-1	67310-93600	CABLE ASSY, throttle	1	1	1	2.5M
11-2	67310-93610	CABLE ASSY, throttle	1	1	1	3.0M
11-3	67310-93620	CABLE ASSY, throttle	1	1	1	3.5M
11-4	67310-93630	CABLE ASSY, throttle	1	1	1	4.0M
11-5	67310-93640	CABLE ASSY, throttle	1	1	1	4.5M
11-6	67310-93650	CABLE ASSY, throttle	1	1	1	5.0M
12-1	67310-98500	CABLE ASSY, throttle	-	1	1	2.5M
12-2	67310-98510	CABLE ASSY, throttle	-	1	1	3.0M
12-3	67310-98520	CABLE ASSY, throttle	-	1	1	3.5M
12-4	67310-98530	CABLE ASSY, throttle	-	1	1	4.0M
12-5	67310-98540	CABLE ASSY, throttle	-	1	1	4.5M
12-6	67310-98550	CABLE ASSY, throttle	-	1	1	5.0M
13-1	67320-95750	CABLE ASSY, clutch	1	1	1	2.5M
13-2	67320-95740	CABLE ASSY, clutch	1	1	1	3.0M
13-3	67320-95730	CABLE ASSY, clutch	1	1	1	3.5M
13-4	67320-95720	CABLE ASSY, clutch	1	1	1	4.0M
13-5	67320-95710	CABLE ASSY, clutch	1	1	1	4.5M
13-6	67320-95200	CABLE ASSY, clutch	1	1	1	5.0M
14	67112-99700-01J	HOLDER, remote control	1	1	1	
15	09100-06049	BOLT	2	2	2	
16	09162-06001	LOCK WASHER	2	2	2	
17	67450-98500	LEVER, clutch	-	1	1	DT5

FIG. 13

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FIG. 13 OPT : REMOTE CONTROL (DT9)



Ref. No.	Part No.	Description	Q'ty			Remarks
			C	D	F	
1-1	67130-93200	REMOTE CONTROL PARTS	1	1	1	to 67130-93201
1-2	67130-93201	REMOTE CONTROL PARTS	-	-	1	to 67130-93202
2-1	37870-93703	•SWITCH ASSY, engine stop	1	-	-	to 37870-93704
2-2	37870-93704	•SWITCH ASSY, engine stop	-	1	1	
3	09140-14014	•NUT	1	1	1	
4	09404-06401	•CLAMP	1	1	1	
5	67345-93701	•STOPPER, remote control cable	1	1	1	
6	09125-05028	•SCREW	2	2	2	
7	09140-05001	•NUT	2	2	2	
8	67440-93701	•GUIDE, clutch cable	1	1	1	
9-1	67200-93200	REMOTE CONTROL BOX ASSY	1	1	1	to 67200-93201
9-2	67200-93201	REMOTE CONTROL BOX ASSY	-	-	1	
10	67300-95810	•HOLDER SET, control cable	1	1	1	
11-1	67310-93200	CABLE ASSY, throttle	1	1	-	2.5M
11-2	67310-93210	CABLE ASSY, throttle	1	1	-	3.0M
11-3	67310-93220	CABLE ASSY, throttle	1	1	-	3.5M
11-4	67310-93230	CABLE ASSY, throttle	1	1	-	4.0M
11-5	67310-93240	CABLE ASSY, throttle	1	1	-	4.5M
11-6	67310-93250	CABLE ASSY, throttle	1	1	-	5.0M
12-1	67310-93201	CABLE ASSY, throttle	-	-	1	2.5M
12-2	67310-93211	CABLE ASSY, throttle	-	-	1	3.0M
12-3	67310-93221	CABLE ASSY, throttle	-	-	1	3.5M
12-4	67310-93231	CABLE ASSY, throttle	-	-	1	4.0M
12-5	67310-93241	CABLE ASSY, throttle	-	-	1	4.5M
12-6	67310-93251	CABLE ASSY, throttle	-	-	1	5.0M
13-1	67320-95750	CABLE ASSY, clutch	1	1	1	2.5M
13-2	67320-95740	CABLE ASSY, clutch	1	1	1	3.0M
13-3	67320-95730	CABLE ASSY, clutch	1	1	1	3.5M
13-4	67320-95720	CABLE ASSY, clutch	1	1	1	4.0M
13-5	67320-95710	CABLE ASSY, clutch	1	1	1	4.5M
13-6	67320-95200	CABLE ASSY, clutch	1	1	1	5.0M
14	67112-99700-01J	HOLDER, remote control	-	1	1	
15	09100-06049	BOLT	-	2	2	
16	09162-06001	LOCK WASHER	-	2	2	

FIG.14

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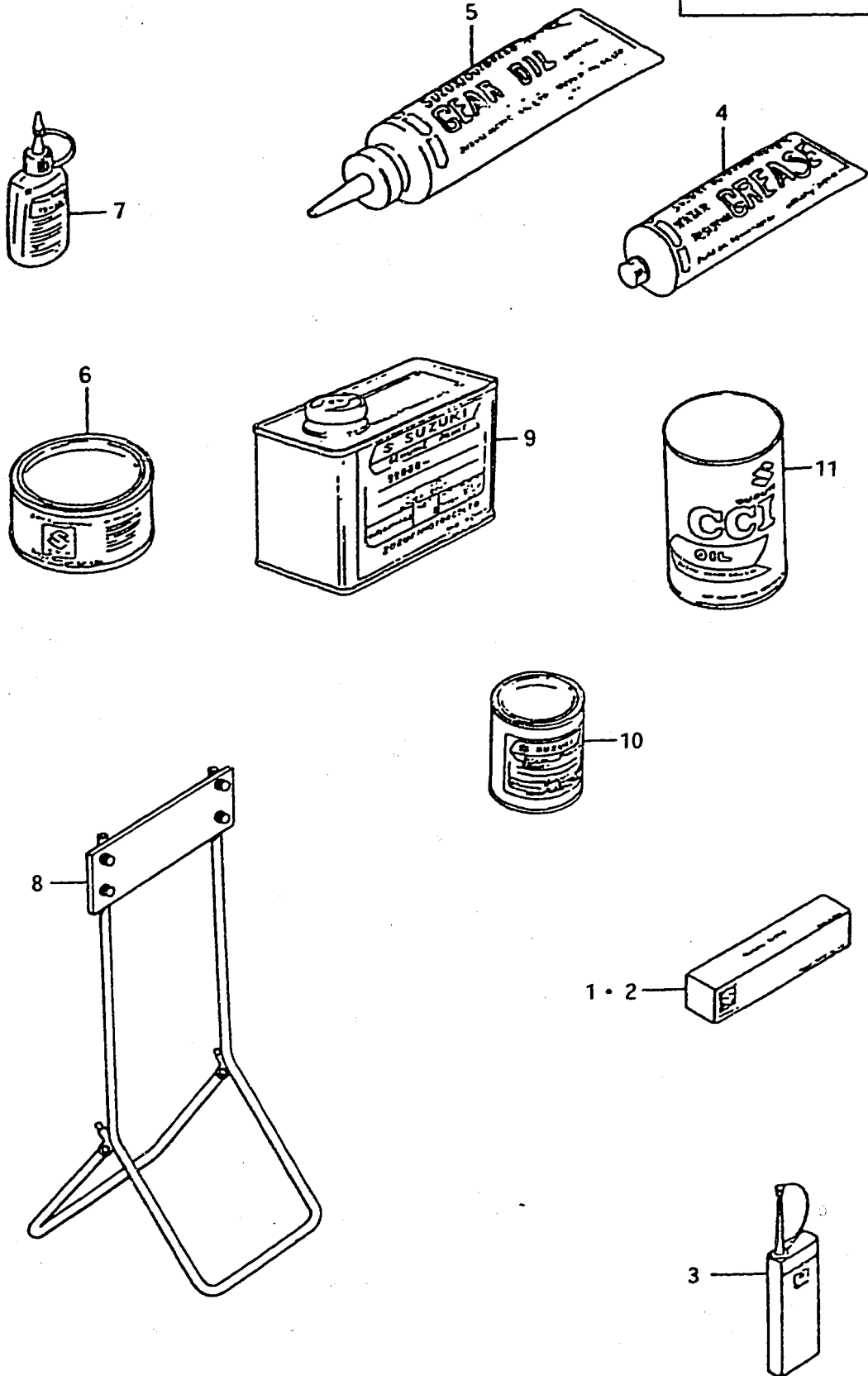


FIG.14 OPTIONAL

Ref. No.	Part No.	Description	Q'ty	Remarks
1	99000-31030	GASKET, liquid	1	for crankcase,100g
2	99000-31050	GASKET, liquid	1	for gear case,100g
3	99000-32040	CEMENT, thread lock	1	200g
4-1	99000-25160	GREASE, water resistant	1	250g
4-2	99000-25170	GREASE, water resistant	1	50g
5	99000-22540	GEAR OIL, outboard motor	1	400cc
6	99000-25010	SUZUKI SUPER GREASE A	1	450g,for crank oil seal
7	99000-32030	SUZUKI LOCK SUPER	1	50g (1303B)
8	09914-39911	HANGER, engine	1	
9-1	99000-10105-01T	PAINT (500g)	1	
9-2	99000-10205-01J	PAINT (500g)	1	
10-1	99000-10109-01T	PAINT (90g)	1	
10-2	99000-10209-01J	PAINT (90g)	1	
11-1	99000-21460	CCI OIL (1ℓx24,Mitsubishi)	1	
11-2	99000-21145	CCI OIL (1ℓx24,Shell)	1	
11-3	99000-21021	CCI OIL (4ℓx6)	1	
11-4	99000-21150	CCI OIL (200ℓ)	1	
11-5	99000-21250	CCI SUPER OIL (1ℓx24)	1	
11-6	99000-21260	CCI SUPER OIL (4ℓx6)	1	